



**TOGETHER WE CREATE  
TECHNOLOGY OF THE FUTURE**

**ASE ATEX**  
ASE GROUP

**BPR**  
ASE GROUP

**BPR ENERGY**  
ASE GROUP

**EKO-KONSULT**  
ASE GROUP

**PROJMORS**  
ASE GROUP

**SQUADRON**  
ASE GROUP



**30 years**  
market activity

**16** innovative companies  
under one roof

**400** specialized  
engineers

**7** branches  
in the world

**70 mln EUR**  
estimated annual turnover

ASE GROUP







## Group mission

Our mission is **to provide safe technologies and solutions** for industry and economic infrastructure. Our many years of experience in the **OIL&GAS industry** provide a solid foundation for implementing this mission.

## We operate in all important areas of energy transformation:

Offshore wind farms

Reducing emissions of heating

Hydrogen

Electrification of ports and adaptation to the electricity grid of the energy transformation

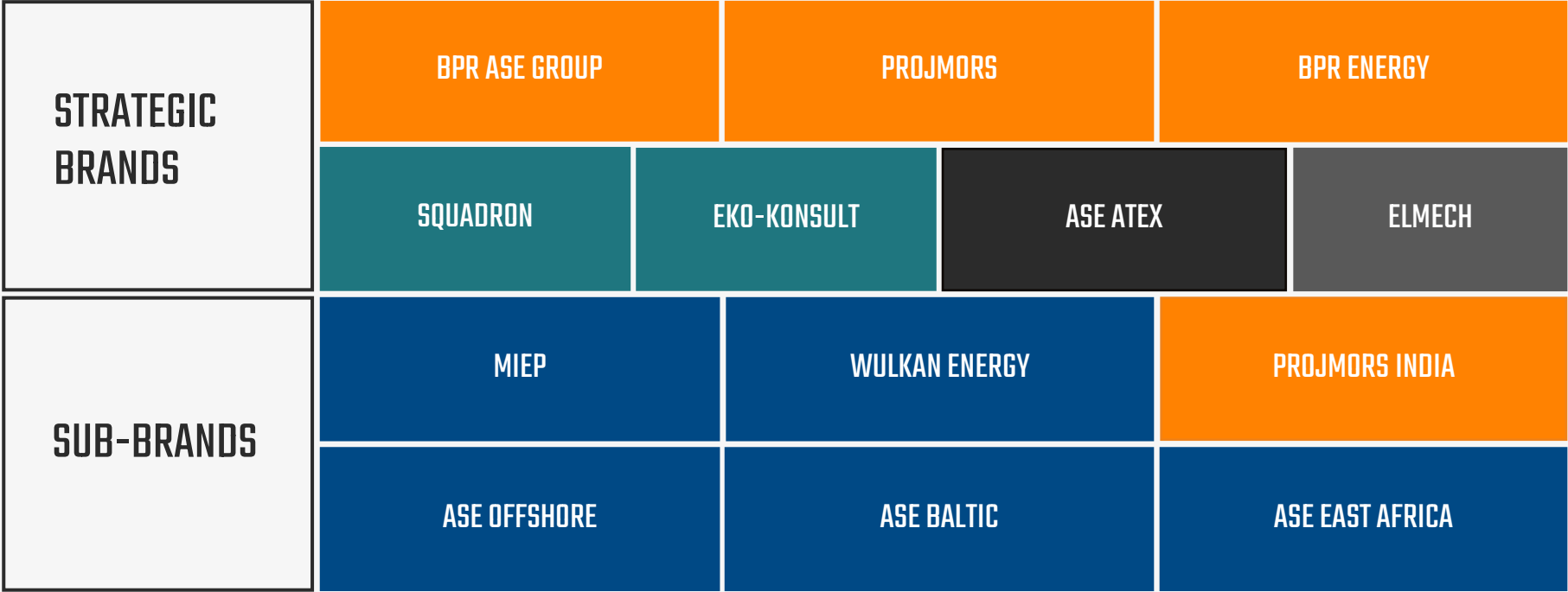
Storage of electrical and thermal energy

Nuclear energy technologies




Modernization of the polish chemical, petrochemical and fuel industry



# Functional structure



 **400**  
engineers

-  Engineering / EPC
-  Consulting & training
-  Service outsourcing
-  Producer
-  Engineering integrator



# Together we create technologies of the future

**16** innovative companies under one roof



Zero emission fuels



Offshore wind energy



District heating



Energy consulting



Nuclear energy technology



Safety of industrial installations



Hydrogen technologies



Energy storage



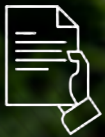
# ASE GROUP Competencies

Comprehensive implementation of investment processes  
– ASE GROUP ensures compliance with standards, cost optimization and the highest safety standards.

**30** years of activity  
in the market industry



Concepts and  
permission to  
publish



Executive  
designs



Environmental  
impact  
assessments



Fire and Ex  
consultancy



Investor  
supervision



Production  
(energy storage)



Supply  
and construction



Installation  
and service  
warranty



# Our locations

## POLAND

ASE GROUP Sp z o.o.  
Narwicka 6, 80-557  
Gdańsk

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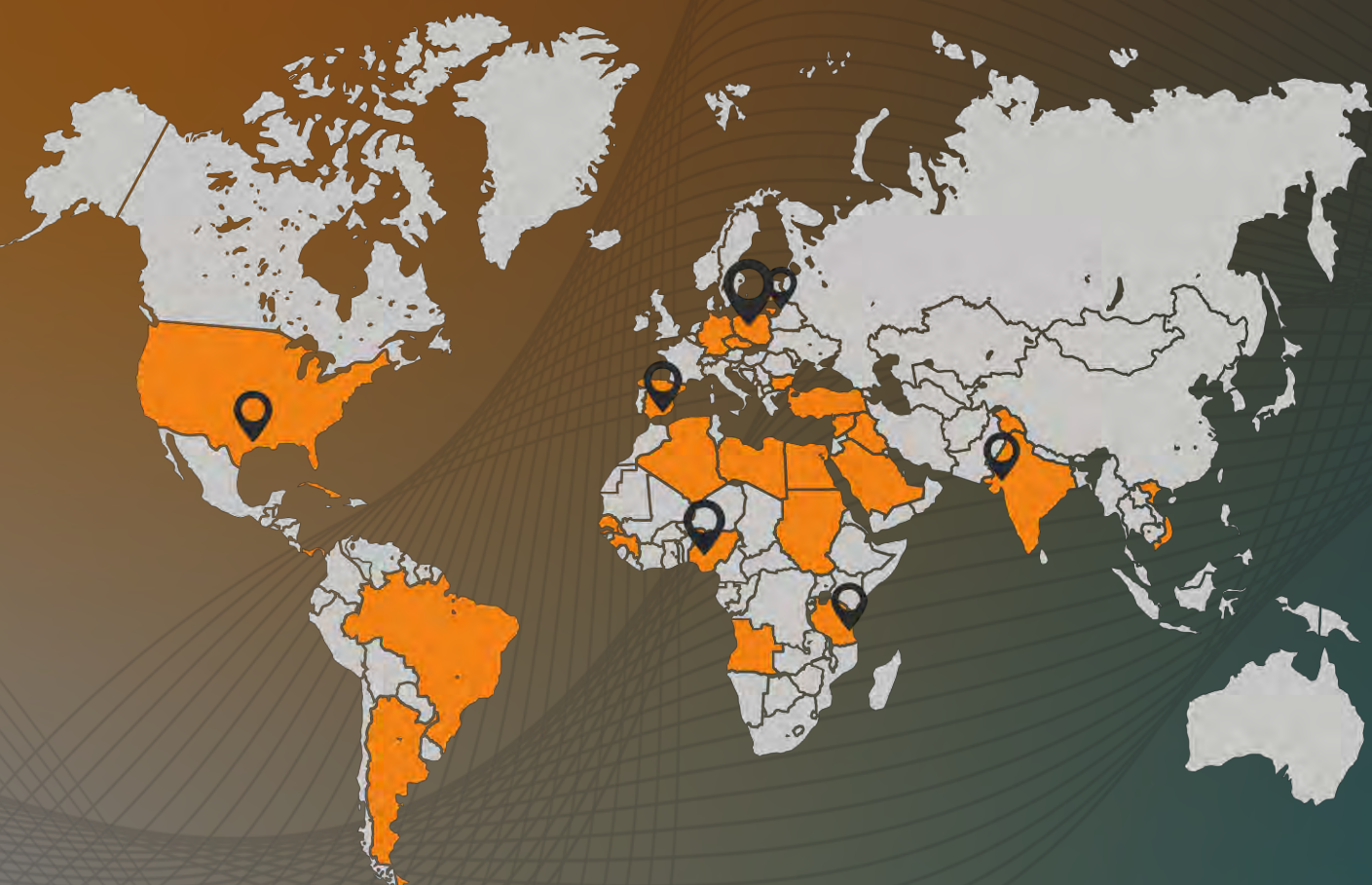
## LITHUANIA

UAB „Automatikos sistemų  
inžinerija“  
J. Basanavičiaus 26-15,  
LT-89217, Mažeikiai, Lietuva

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## SPAIN

Avenida de la Innovación,  
Edificio Renta , 1B 1C,  
Seville, Andalusia 41020



## INDIA

B-514, Ratnakar Nine Square,  
Opp. Kashav baug,  
Mansi Circle Road, Vastrapur,  
Ahmedabad 380015,  
+918905998918

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## NIGERIA

Representation Benin City, 53,  
Uwadaie Street, Off Etete,  
G.R.A Benin City  
+234 703 616 6631

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## TANZANIA

Dar Es Salam, P.Box 63065  
+255 789 033 298





**BPR**  
ASE GROUP



# BPR ASE GROUP

Engineering and implementation of investment projects

We support our clients at every stage of the investment process: from technology selection through feasibility study, program and spatial concept, budgeting, construction designs, executive designs, completion of deliveries, construction and assembly works, start-ups and final acceptance of the investment.

BPR ASE GROUP

**OVER  
50 years**

experience and continuous  
operation

**OVER 5 000**  
cross-industry projects

**EPC projects**  
experience in turnkey projects

**Investment  
supervision**  
with comprehensive support  
for foreign investors





# Energy Design Stages

From concept to final acceptance – we design, build and implement modern technologies, providing full support at every stage of the investment.

**5 000** multi-discipline  
installation projects



Executive  
designs



Administrative  
permits



Program  
concepts  
- spatial



Feasibility  
study



Selection and  
integration of  
technologies



Procurement



Turnkey  
project



Full warranty  
service



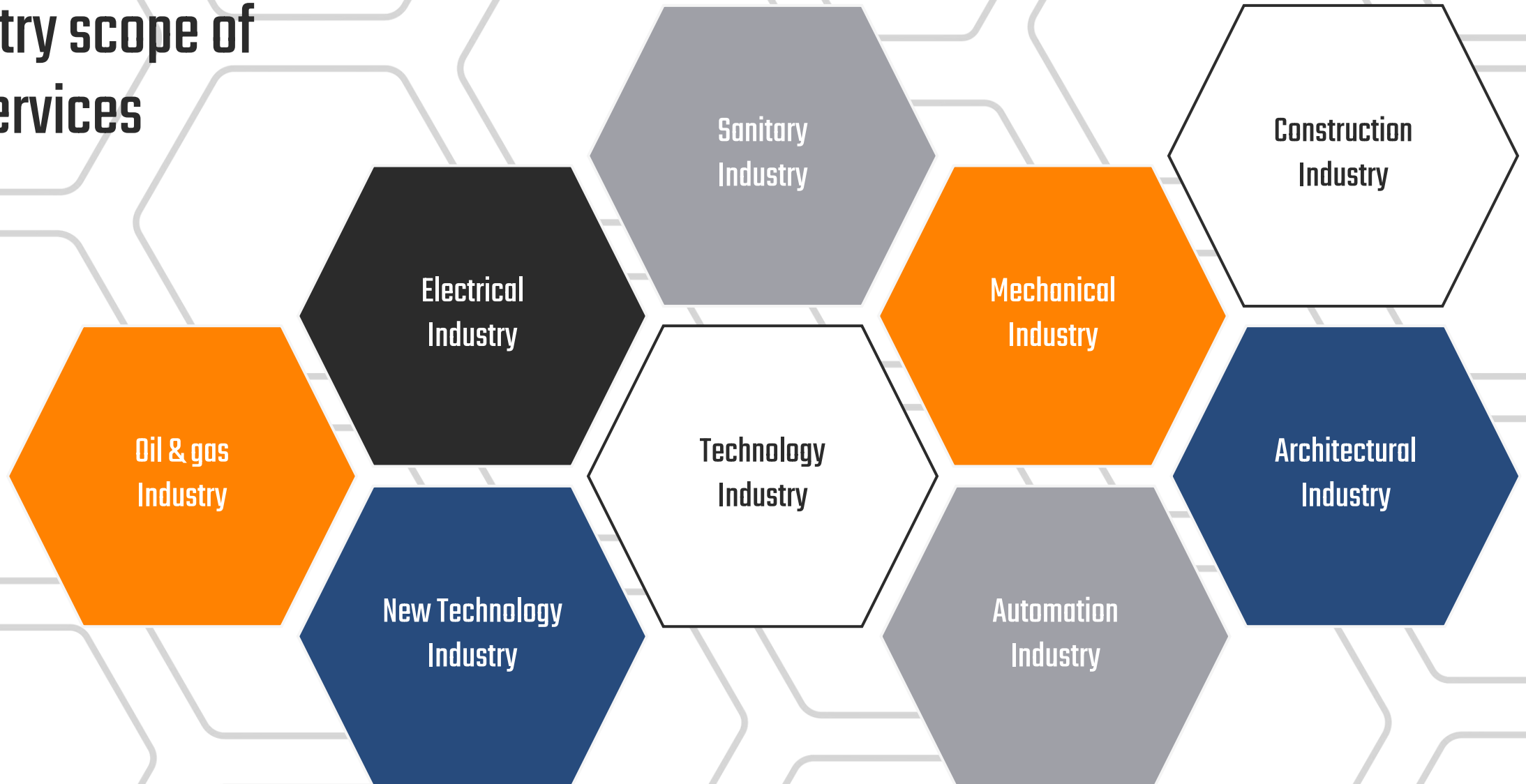
Functional  
tests



Start-up and  
commissioning



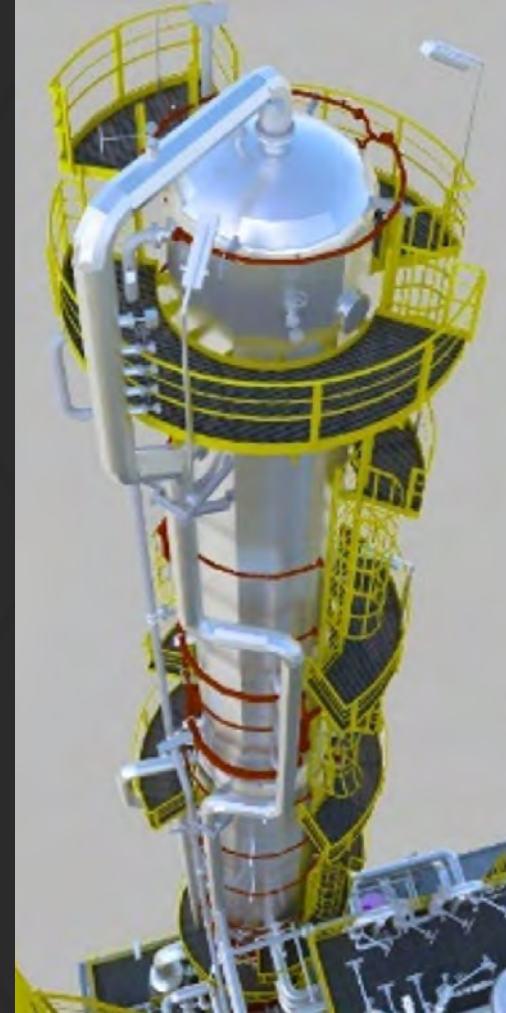
# Industry scope of our services





# DRW III

Implementation in the "EPC" formula  
Modernization of the DRW III installation in order  
to increase the yield of high-margin products







# Glycol, Trzebinia

## Hydrogen production installation

Design and construction of a turnkey propylene glycol (1.2-MPG) production plant from 99.5% distilled glycerin conversion with a capacity of 30,000 tons per year.

The project also includes Auxiliary Plants, such as a Glycerine Purification Plant, a Hydrogen Production Plant and additional infrastructure, which provides comprehensive support for efficient production.

Innovative technology  
for sustainable production









## H2 PLANT Trzebinia & PSA+

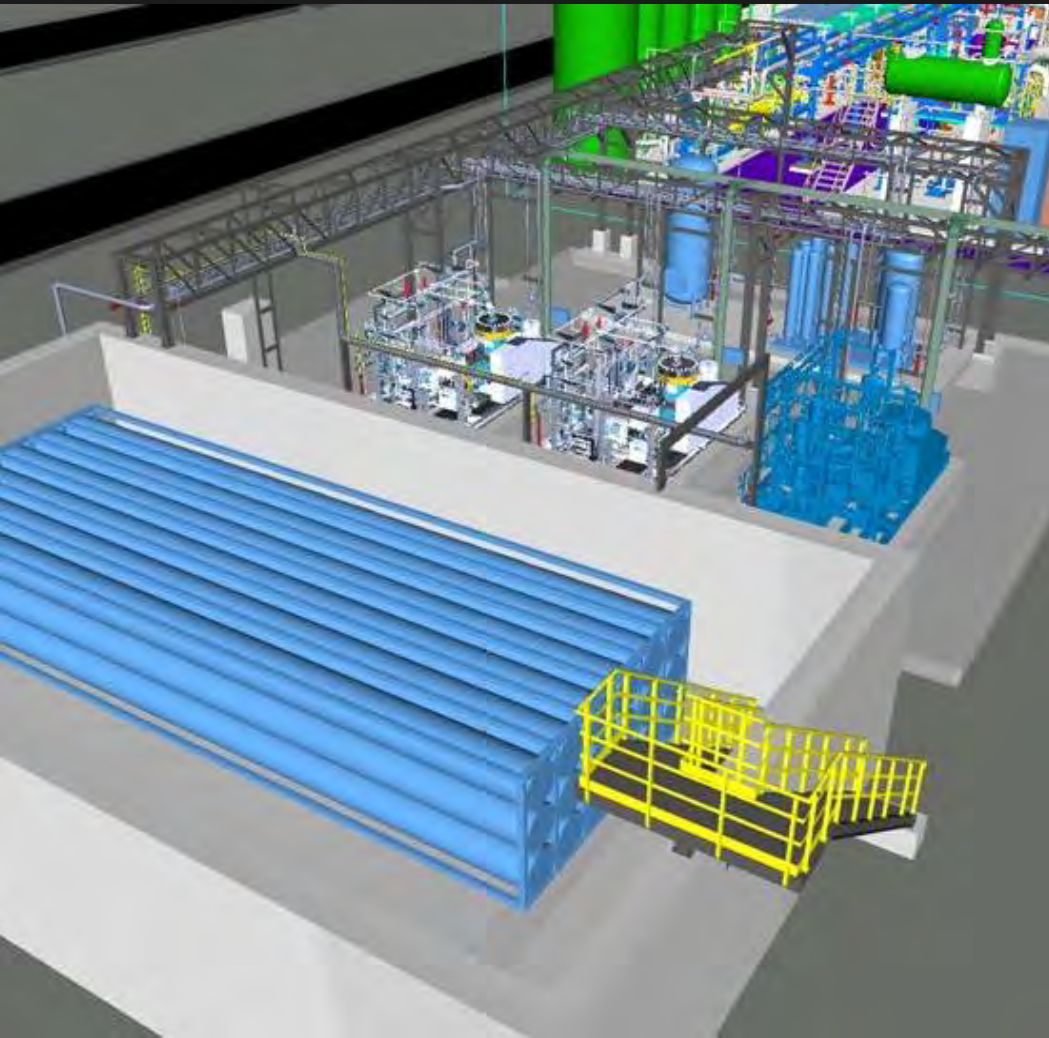
Design, delivery and construction of a turnkey installation (EPC) for the production of propylene glycol together with auxiliary installations, i.e. Glycerine Treatment Plant, Hydrogen Production Plant, Sewage Treatment Plant and Additional Infrastructure.

The first in Poland and the largest in Europe installation for the production of ecological propylene glycol

Production of 30 thousand tons of ecological glycol per year  
- as much as 10 thousand tons more than in the case of the only installation of this type in Europe, located in Belgium.



# H2 PLANT Trzebinia & PSA+





# HPU & CSD (PSA), Gdańsk

Design, delivery, and participation in the commissioning of the Hydrogen Purification Unit (HPU) and the purified hydrogen pipeline up to the CSD installation boundary in Gdańsk, as part of the "PURE H2" project. Scope of the project includes:

- Hydrogen purification station;
- Refueling infrastructure (CSD operation station) located in the municipality of Pruszcz Gdański;
- Pipelines for supplying purified hydrogen, as well as pipelines for potable water and sanitary sewage transmission.







## HVO plant modeling

In response to the growing importance of renewable energy sources, our portfolio includes the modeling of vegetable oil and post-frying oil (UCO) hydrogenation plants. This process allows the production of a new generation of biofuels - diesel, aviation kerosene and so-called wild kerosene.





# Main applications of hydrogen in enterprises

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Automotive

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Hydrogen co-combustion

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Ammonia and methanol production





## AUTOMOTIVE

We successfully implement projects for public and private clients in the field of hydrogen production for the refueling of buses, passenger cars and forklifts. Design and construction of an installation based on electrolysis technology, including compression, storage, and distribution systems;

- Design and construction of hydrogen purification installations to quality 5.0
- Design and construction of HRS stations (Hydrogen Refueling Stations).



# HRS Poznań & HRS Katowice

Two hydrogen refueling stations (HRS) for buses and passenger cars in Poznań and Katowice, including the delivery of battery-powered vehicles – EP project + supervision. Projects at the final stage of implementation (Poznań – test filling of buses that are already running around the city has begun; Katowice – preparation for technological start-ups).

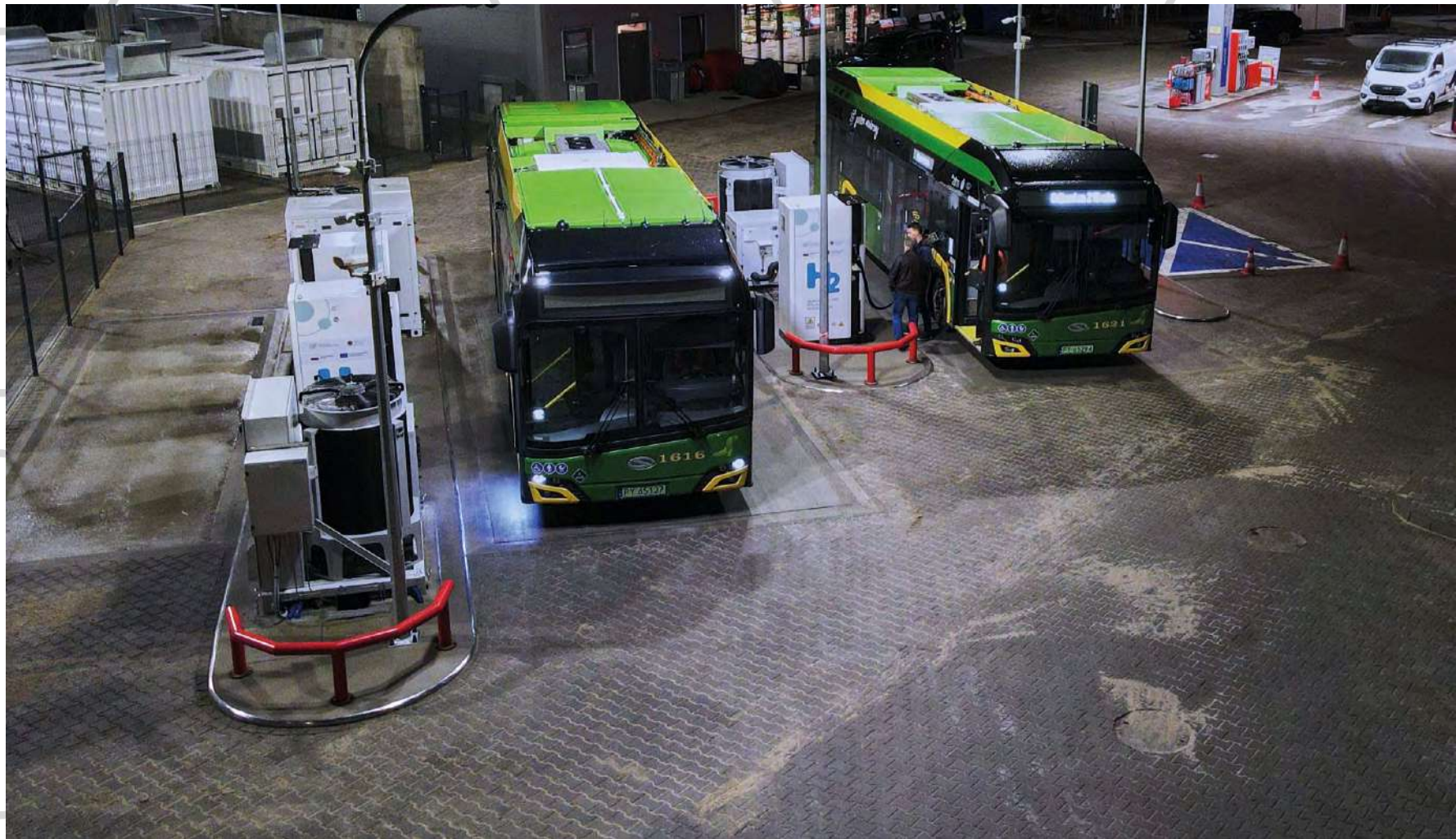
In the project operation phase:

- Refueling of approximately 34 buses and 5 passenger cars per day in Poznań (demand of approximately 1050 kg of hydrogen/day);
- In Katowice, refueling of 20 buses and 5 passenger cars per day is planned (approx. 630 kg of hydrogen/day).





# HRS Poznań & HRS Katowice



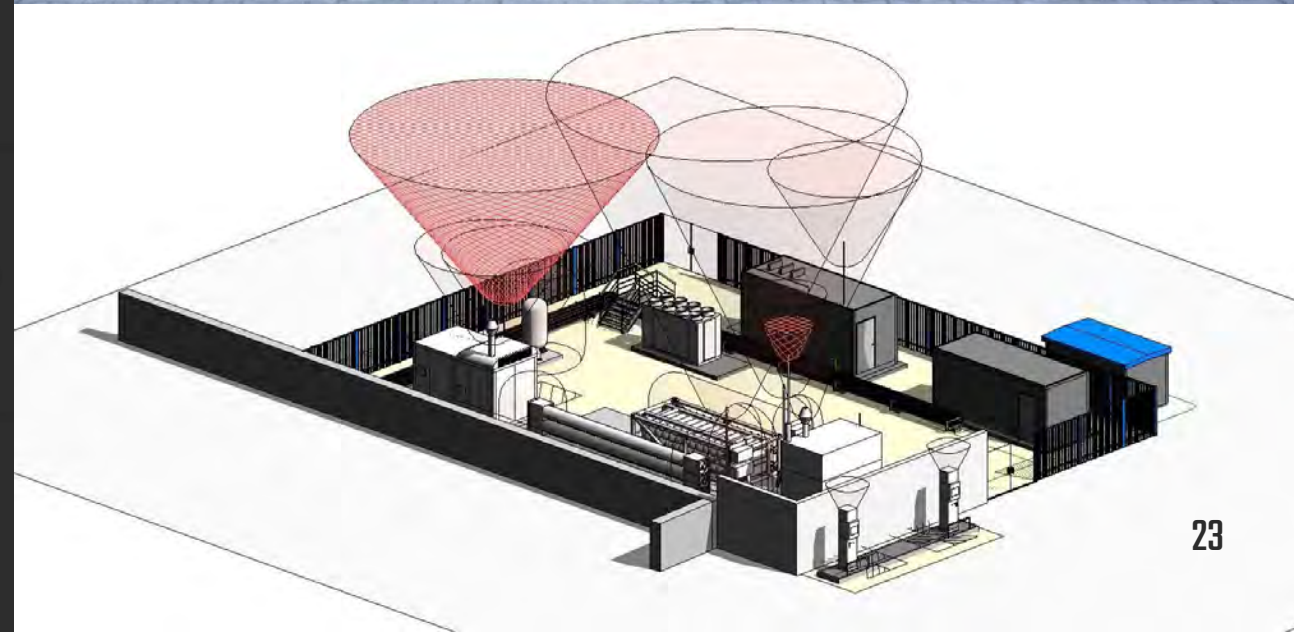


# Solbet - Green Hydrogen Plant

Green hydrogen production facility based on electrolysis technology with compression, storage and distribution (passenger cars and forklifts) – EPC project for a private client – Solbet company. Commissioned in October 2023.

## **BPR ASE GROUP was responsible for:**

- basic, executive and as-built designs
- completion and implementation of all deliveries necessary to complete the scope of the task
- carrying out construction and assembly works
- carrying out the start-up of the hydrogen production unit together with the refueling station for forklifts and passenger cars and participating in its start-up.





# Solbet – Green Hydrogen Plant









# Hydrogen co-combustion

We can both replace natural gas with hydrogen and create a mixture for co-combustion - thanks to this process we gain greater energy independence and reduce the carbon footprint of the company.

The calorific value of hydrogen is more than twice that of natural gas in kWh/kg

Most steam boilers are adapted to co-combustion of up to 10-15% hydrogen in a mixture with natural gas, however there are also burners available on the market prepared for 100% cooperation with hydrogen.







# Ammonia and methanol production

As BPR ASE GROUP, we cooperate with the largest suppliers of this technology in the world and we also conduct development projects with recognized companies to implement hydrogen in the production of ammonia and methanol.

## Increase in Ammonia Demand

We are seeing a dynamic growth in interest in ammonia, especially in the energy and transport sectors. Thanks to its unique properties, ammonia is becoming the most cost-effective liquid energy carrier for long-term storage and transport on a global scale.

## Benefits for Maritime Transport

Ammonia, as an attractive alternative in maritime transport, offers sustainable solutions for **reducing emissions and improving** environmental performance. Due to its **ease of transport and storage**, it is an ideal candidate for the fuels of the future in green energy.



# CO<sub>2</sub> capture

We are participating in the first CO<sub>2</sub> capture projects in Poland for the production of methanol based on green hydrogen, both on a pilot scale and in large-scale Feasibility Studies.

CCS TECHNOLOGY (Carbon Capture and Storage) involves capturing CO<sub>2</sub> produced from the combustion of fossil fuels using various methods, liquefying it, transporting it to a storage site and injecting it into an isolated geological formation for permanent storage

On the other hand, there is CCU (Carbon Capture and Usage) technology, which involves storing or liquefying carbon dioxide, which allows it to be reused.

BPR ASE GROUP

production



escapement



compression



use



storage





# High-temperature heat storage

Heat storage was originally created by combining CSP (Concentrated Solar Power) installed in countries with high temperatures.

Currently, CSP are not necessary as salt storage, because they can be heated using a resistive electric heater.

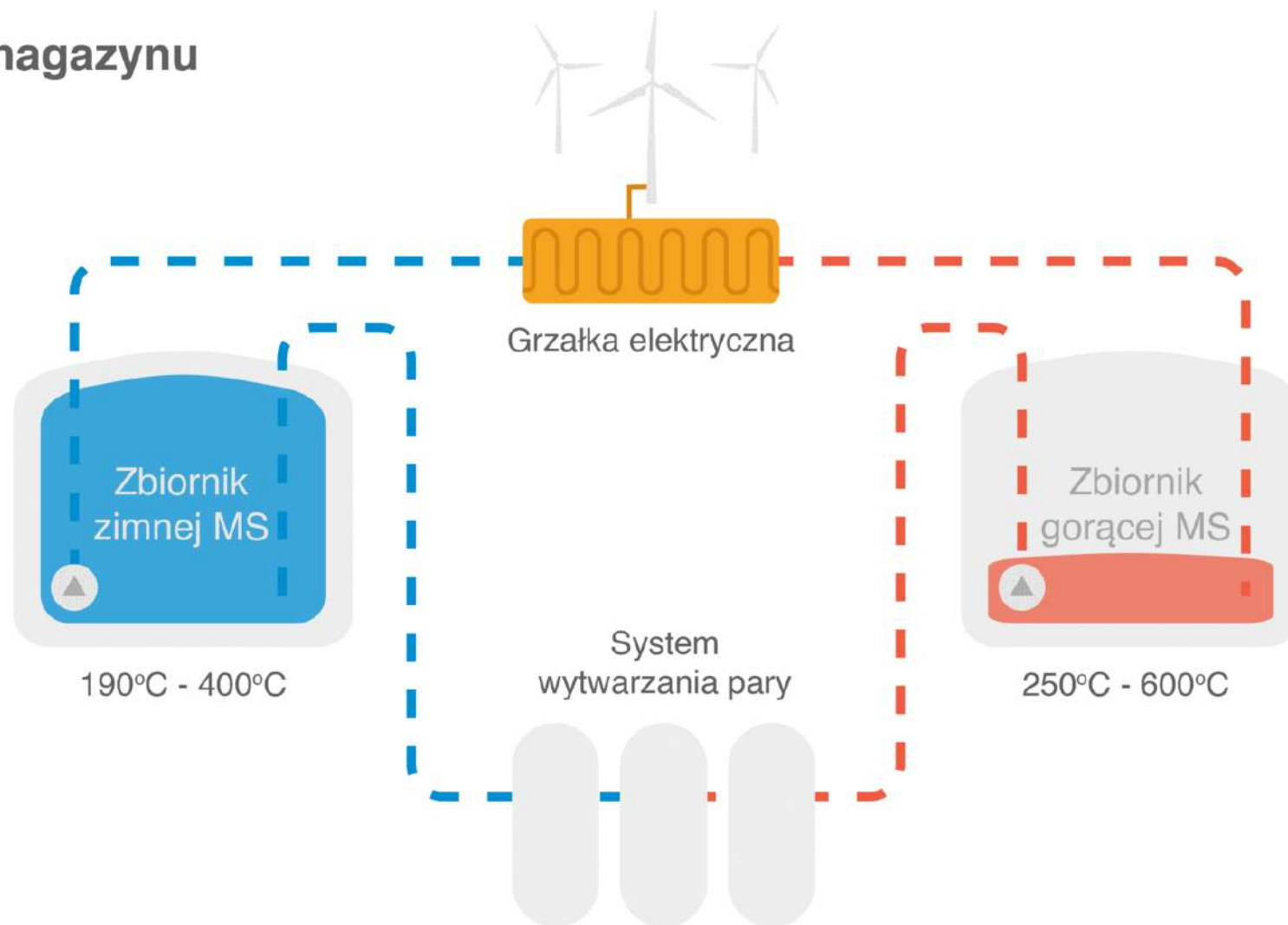
Together with RPow Consulting, we participate in the implementation of concepts and feasibility studies for Polish entrepreneurs who want to invest in high-temperature heat storage (TES).

**PARTNERSHIP WITH  
THE COMPANY:**





## Ładowanie magazynu







# TES Business Goal

In order for the TES to generate savings, it should be charged using cheap electricity, e.g. from own RES resources or during the available off-peak rate.

The TES is discharged when there is a demand for high-temperature heat, e.g. in the form of saturated or superheated steam.

The steam can be used for own needs, for sale, or to power a steam turbine to produce electricity.

The TES installation can also be used to significantly accelerate the start-up of a steam turbine.

The optimal use of the molten salt storage facility occurs when there is a significant demand for steam, or steam and electricity in a combined system



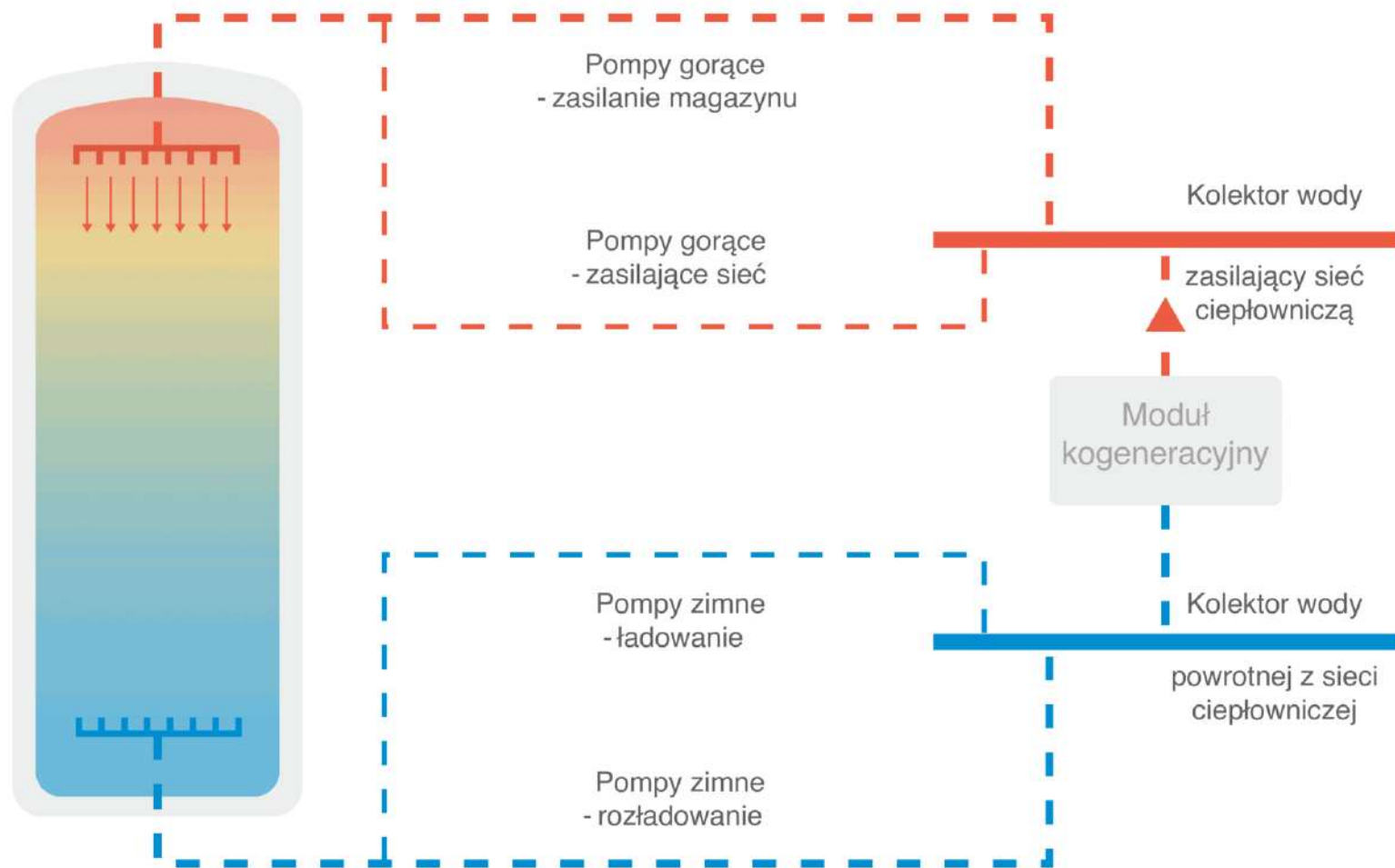


## Heat pumps

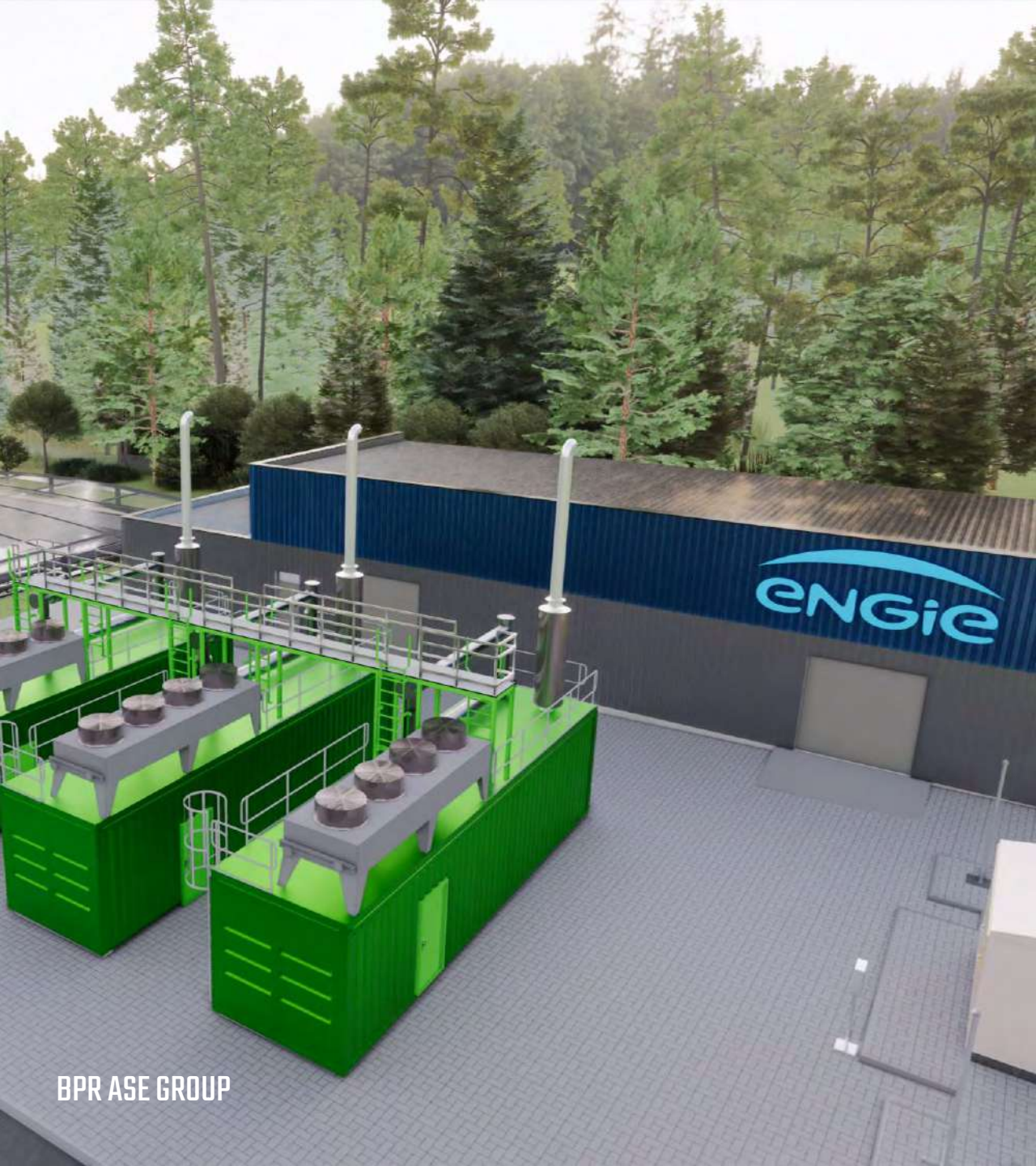
- Integration of heat pumps with low-temperature storage (up to 98°C)
- Installation of high-power heat pumps in the MW range and with high temperature parameters (up to 200°C)
- Integration with existing heating installations, including heating networks
- Integration of heat pump installations with cogeneration units.



## Ładowanie magazynu







## Project for ENGIE EC Słupsk

We are currently the General Contractor of an investment carried out for ENGIE EC Słupsk, consisting in the design and construction (EPC formula) of a heat pump with a capacity of approx. 7 MWt cooperating with three cogeneration engines, each with a capacity of 1 MWt.

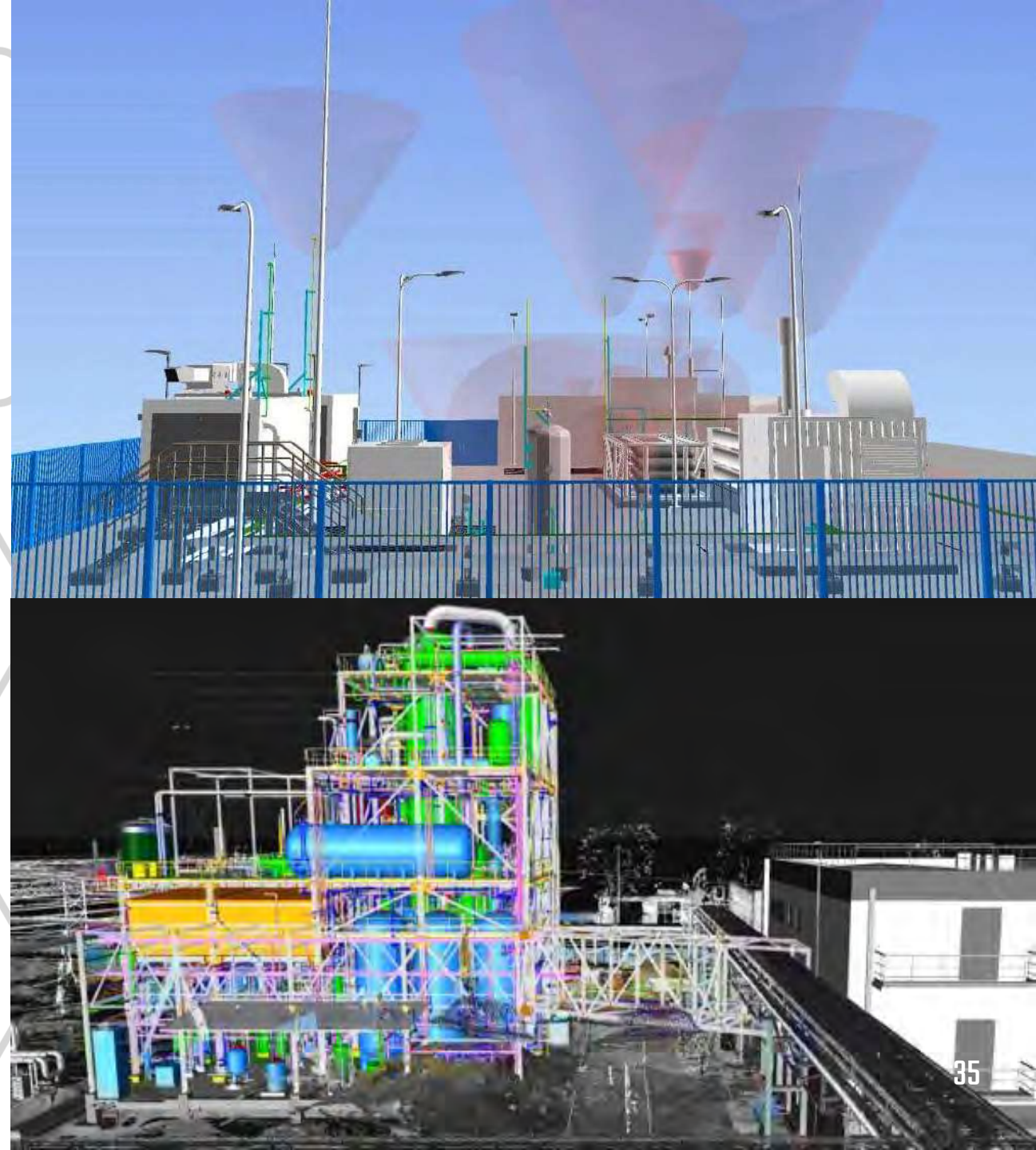
Currently, we have completed the basic designs, construction design and technical designs. At this moment, we are at the stage of obtaining a building permit decision



# We design in BIM system

## (Building Information Modeling)

BIM is a comprehensive information management in design. With a 3D model in the cloud, we provide control throughout the entire design cycle – from planning to construction and operation.







**PROJMORS**  
ASE GROUP



# PROJMORS ASE GROUP

We design a new reality

We specialize in technical consulting, investor supervision, project management and investments in hydrotechnical construction, including offshore wind energy.

PROJMORS ASE GROUP

**77 years**

experience and continuous  
operation

**Over 325**

completed projects  
in 2017-2024

**63 permits**

for construction in offshore  
areas 2019-2024

**22 000**

completed projects

**120 engineers**

with many years of experience





# PROJMORS

## Main areas of activity

### HYDROTECHNICAL OBJECTS

- Ports
- Terminals
- Quays
- Breakwaters

### OFFSHORE WIND ENERGY

We are currently participating in all offshore wind farm projects in the Baltic Sea

### MILITARY FACILITIES

- Aircraft Maintenance Hangars
- Military Projects
- Headquarters Building
- Tank Garages



# We are contributing to the development of Offshore Wind Energy

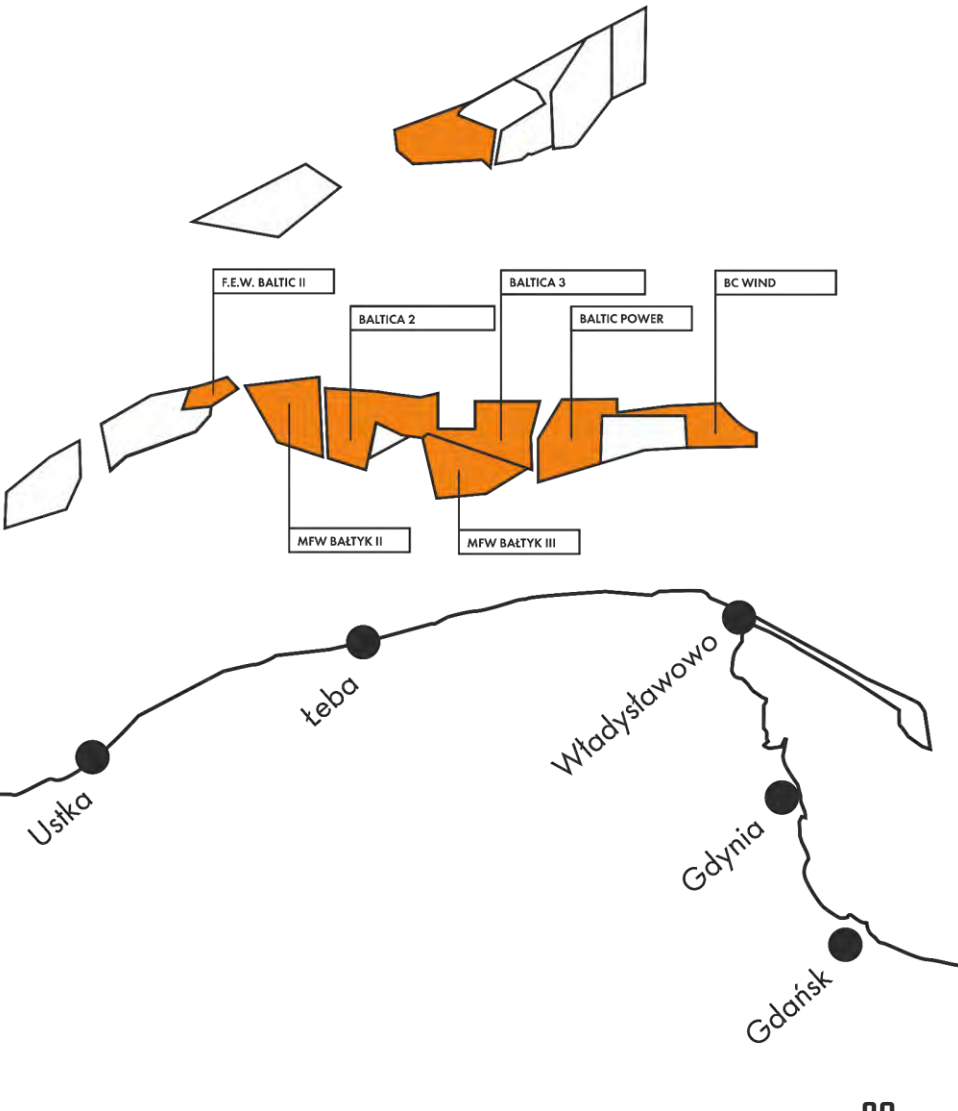
**PROJMORS is the first project office in Poland to obtain construction permits for Offshore Wind Farms:**

- **BALTIC POWER in 2023,**
- **BAŁTYK 2 in 2024,**
- **BAŁTYK 2 and BAŁTYK 3 in 2024.**

We are currently involved in eight offshore wind farm projects in the Baltic Sea, located between 20 and 80 kilometers from the coastline.

The OWF projects we are working on:

- |                |                    |
|----------------|--------------------|
| ▪ BAŁTYK 1     | ▪ BAŁTYK 2         |
| ▪ BAŁTYK 3     | ▪ BC WIND          |
| ▪ BALTICA 2    | ▪ BALTICA 3        |
| ▪ BALTIC POWER | ▪ F.E.W. BALTIC II |





# Market development - Polish Baltic and offshore wind farms

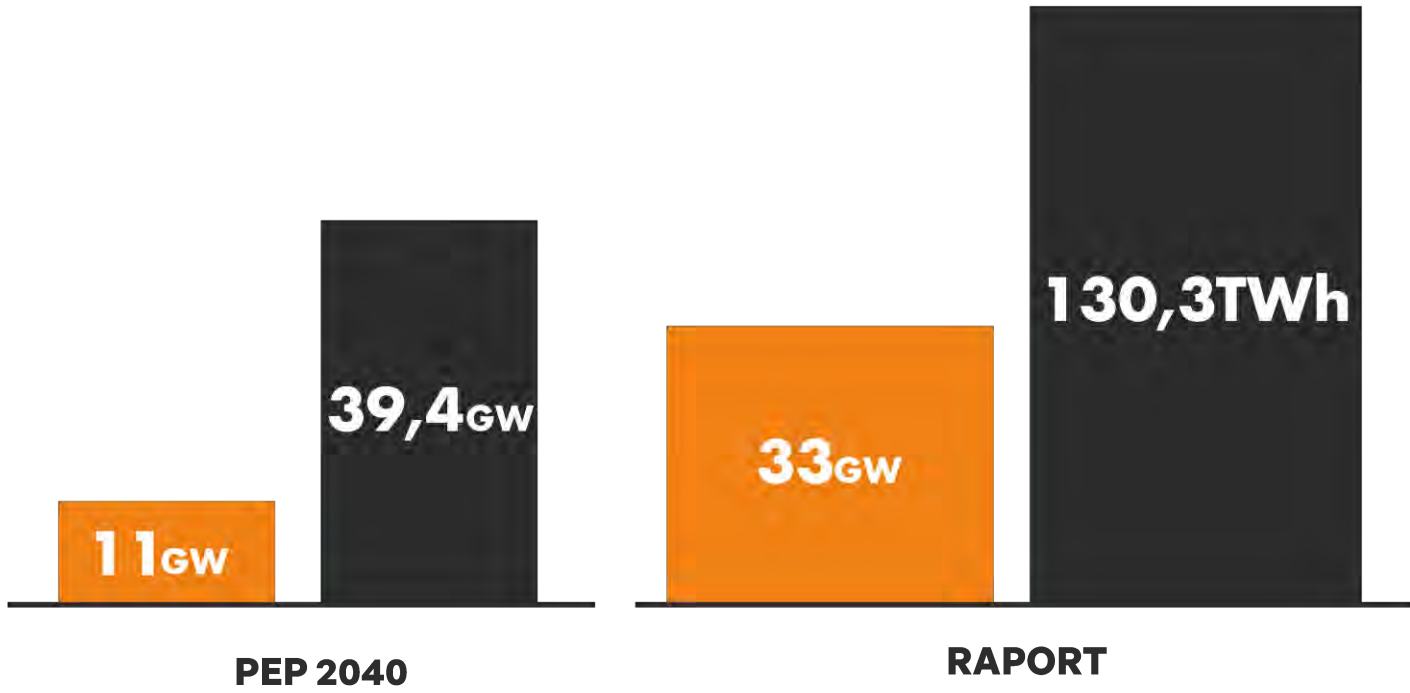
Current Areas - Phases I i II

**15,3 GW**      **60,6 TWh**

New Areas - Phase III

**17,7 GW**      **70,7 TWh**

The real potential of offshore wind farms (OWFs) in the Polish Baltic Sea significantly exceeds the assumptions of the Polish Energy Policy 2040 (PEP2040) – reaching up to 33 GW of nominal installed capacity, with an expected average annual energy production of approximately 130 TWh.





# The Baltic Sea

According to the European Commission, the Baltic Sea could accommodate as much as 93.5 GW of offshore wind power by 2050.

For comparison - the Bełchatów Power Plant has a capacity of 5.1 GW and produces 18% of electricity in Poland.

## POTENCJAŁ FARM WIATROWYCH NA MORZU BAŁTYCKIM (GW)

Źródło: Study on Baltic Offshore Wind Energy Cooperation under BEMIP (2019) | styczeń 2022

Państwa współpracujące w ramach  
Baltic Energy Market Interconnection Plan (BEMIP):

- Dania
- Estonia
- Finlandia
- Litwa
- Łotwa
- Niemcy
- Polska
- Szwecja



- Potencjana moc (GW)
- Istniejące i planowane farmy offshore  
(z porównaniem mocy 500-6000 MW)



## Central Port, Gdańsk

New large external port, located on the Gulf of Gdańsk, between the entrance to the internal port and the Northern Port. The concept and feasibility study include two container terminals, an LNG (Liquefied Natural Gas) terminal, a shipyard and a passenger terminal.

The basin area is almost 1,400 ha, the terminal area - 410 ha. The length of the breakwater is almost 8,500 m, and the length of the quays - 19,000 m.



# DCT Terminal, Gdańsk

Designed by PROJMORS in 2005-2010, the deep-water container terminal is the largest investment of this type, both in Poland and on the Baltic Sea. The terminal's transshipment capacity was 500.000 TEU in the first phase of construction and ultimately 1 million TEU.

2 ship berths with a depth of 13.5 m and 16.5 m on the container quay and a length of 650 m for Postpanamax ships, and a total length of 320 m and a capacity of up to 7,100 TEU, Ro-Ro ramp.

30 ha of storage and maneuvering yards, service buildings.







## The excavation of the Vistula Spit

The investment includes the construction of a shipping canal, a sheltered port, a new road system with movable bridges, a lock, the construction of an artificial island as well as the construction of a fairway and the reconstruction of the Elbląg River fortifications.

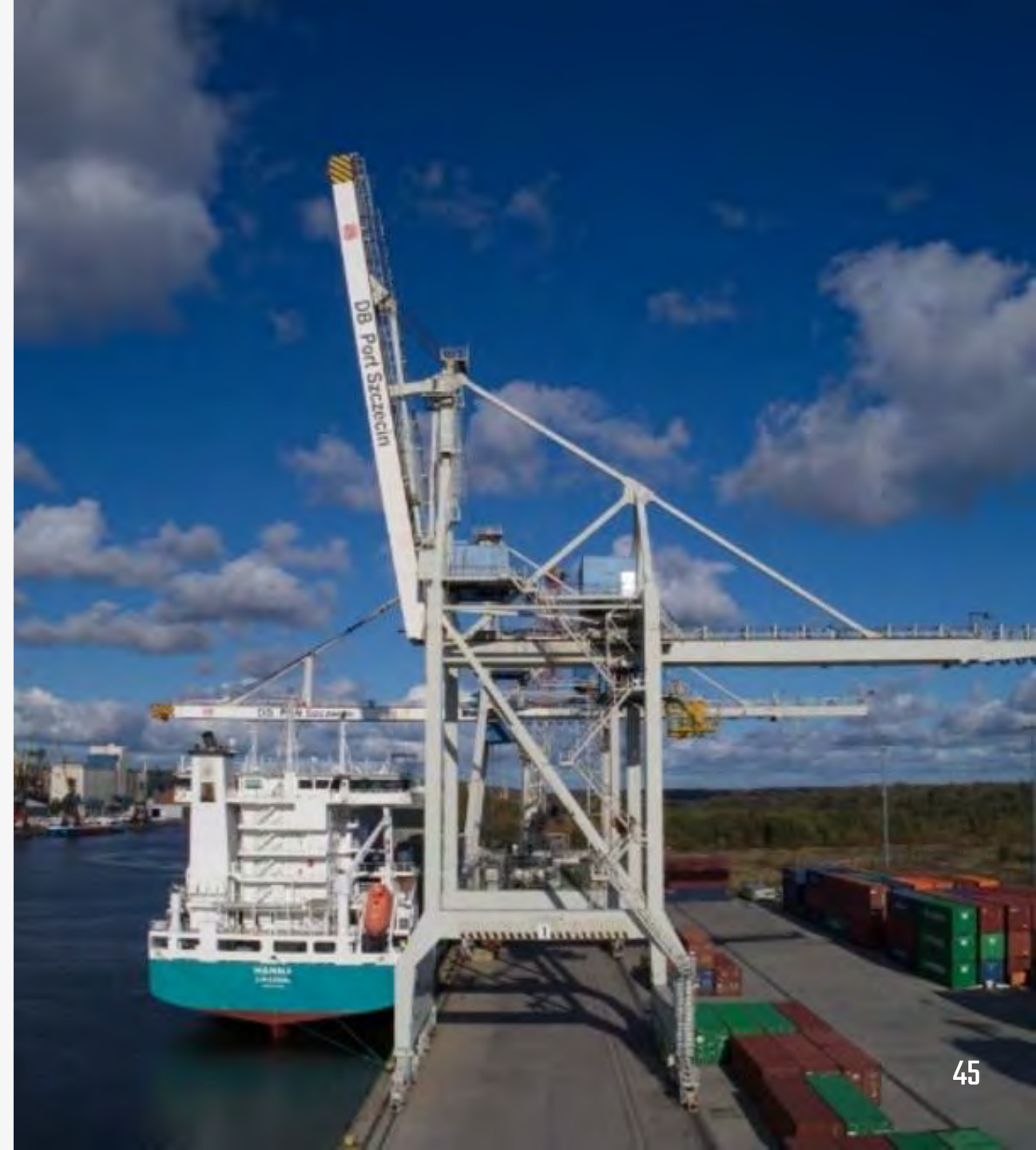
Photo source: NDI SA



# Container terminal in the DB port, Szczecin

The project was developed in two stages of investment implementation. Stage I included the construction of a terminal at the Finnish Quay with a transshipment capacity of 120,000 TEU per year, which included the construction of storage yards with a capacity of approx. 2,300 TEU and storage facilities for containers with hazardous materials, electrical, telecommunications and water supply networks.

Stage II involved the design of a railway terminal, including the reconstruction of the track system of the railway siding, a social and office building, a control shelter and a car wash.





# Pomeranian Wholesale Center

## Rėnk, Gdańsk

The order included acting as Contract Engineer for the construction of the Pomeranian Wholesale Center in Gdańsk – Barniewice. The investment included over 30,000 m<sup>3</sup> of covered area and 132,000 m<sup>2</sup> of roads, squares and the development of an area of 2.4 ha – a total of 18.6 ha with full installation infrastructure.



# Koko Oil Terminal, Nigeria

A new, independent transshipment terminal consisting of a park of 7 tanks for crude oil and a park of 40 tanks for petroleum products. The project also included a two-station transshipment quay for ships, jetties and full media production infrastructure for the terminal to be completely self-sufficient.





## Nigerdock Shipyard Lagos, Nigeria

The most modern shipyard on the West Coast of Africa for shipbuilding and offshore structures with a 200 m long dry dock and a 3,000 tone floating dock.

The turnkey project also included large workshop halls, a modern production line, a 150 m long and 6 m deep offshore quay and a paved area for the construction of offshore structures with an area of 18,000 m<sup>2</sup>.



# ZOELLER TECH HALL, Rekowo Górne

Zoeller Tech production plant expansion project in Rekowo Górne. On an area of 9.5 ha, a new production hall with a capacity of almost 120.000 m<sup>3</sup> and an area of 8.800 m<sup>2</sup> was designed.

Storage and maneuvering yards with a total area of almost 30.000 m<sup>2</sup> were also built.





## Large-scale production plant, Szczecin

It is the largest investment of this type in Poland and one of the largest in Europe.

The project included land and hydrotechnical facilities, including: expansion of the Mazowieckie quay by adding a Ro-Ro ramp, construction of a production hall with a capacity of 1.1 million m<sup>3</sup>, a social and office building with a capacity of 22,500 m<sup>3</sup> and a paint shop hall with a capacity of 122,000 m<sup>3</sup>.



# Hangars for 4 helicopters, Nowy Glinnik

The project included 4 helicopter hangar buildings with storage and social facilities, 2 garages for auxiliary equipment, a boiler room, a pumping station, a transformer station, a fire tank, access roads and pre-hangar slabs.





## Aparthotel complex, Świnoujście

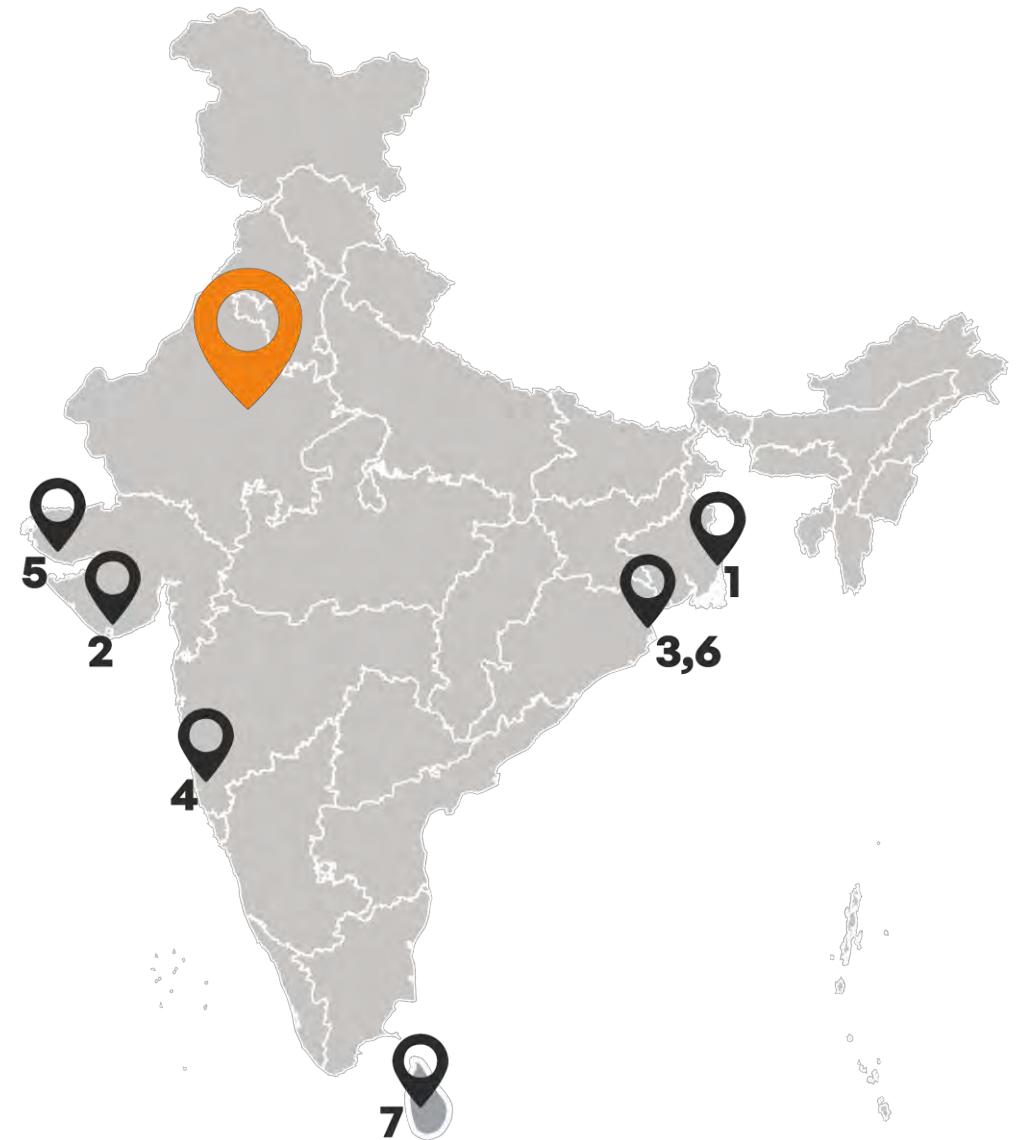
The project consisted of two 5- and 6-story buildings. In addition to the residential part, the buildings have a swimming pool area, fitness center, spa and restaurant.

The project was created in cooperation with ASE STUDIO.



# ASE PROJMORS INDIA

1. Design of a sheet pile wall
2. Assessment of port capacity in the state
3. Development of tender documentation for the container terminal in Dhamra Port
4. Detailed design of the infrastructure for the storage yard in Dighi Port
5. Detailed design for the widening of a 2.6 km section of road and a box bridge
6. Detailed design of the container terminal in Dhamra Port
7. Review of the West container terminal project in the Port of Colombo





# Project Overview of the Western Container Terminal at the Port of Colombo, **Sri Lanka**

- EPC Contractor for Quay: ITD Cementowanie
- EPC Contractor for Shipyard: To be appointed
- Design Consultant for
- Shipyard Design Consultant: CGR UK
- Quarter 1400m
- 36 ha. Container Yard with CRMG
- All designs are in line with European and British standards
- The scope of the PROJMORS project review includes all marine works, onshore construction works, water supply and sanitation for dredgers, quay, revetments and container yard.



# Tender and detail design for Dhamra Container Terminal, India

- 400 m long berth for servicing container ships with a capacity of 18,500 TEU
- Dredging level -18 mCD.
- 2 access viaducts 40 m long.
- 2 km long defence for reclamation protection.
- 18 ha. container station, including E-RTG station, CFS station and railway station.

The scope of PROJMORS includes all construction works except dredging and reclamation, drainage, water supply and sewage networks.





## Planning and detailed design of backup infrastructure at Dighi Port, India

Road network of 4 km, including new roads and widening of existing roads. Area of the gate complex is 6000 m<sup>2</sup>. Embankment of 24 m height for the road to the tank farm. Storm water, water and sewage network. The scope of PROJMORS includes planning and detailed design of all components in accordance with the port master plan and user requirements.



# Key clients and partners in India:

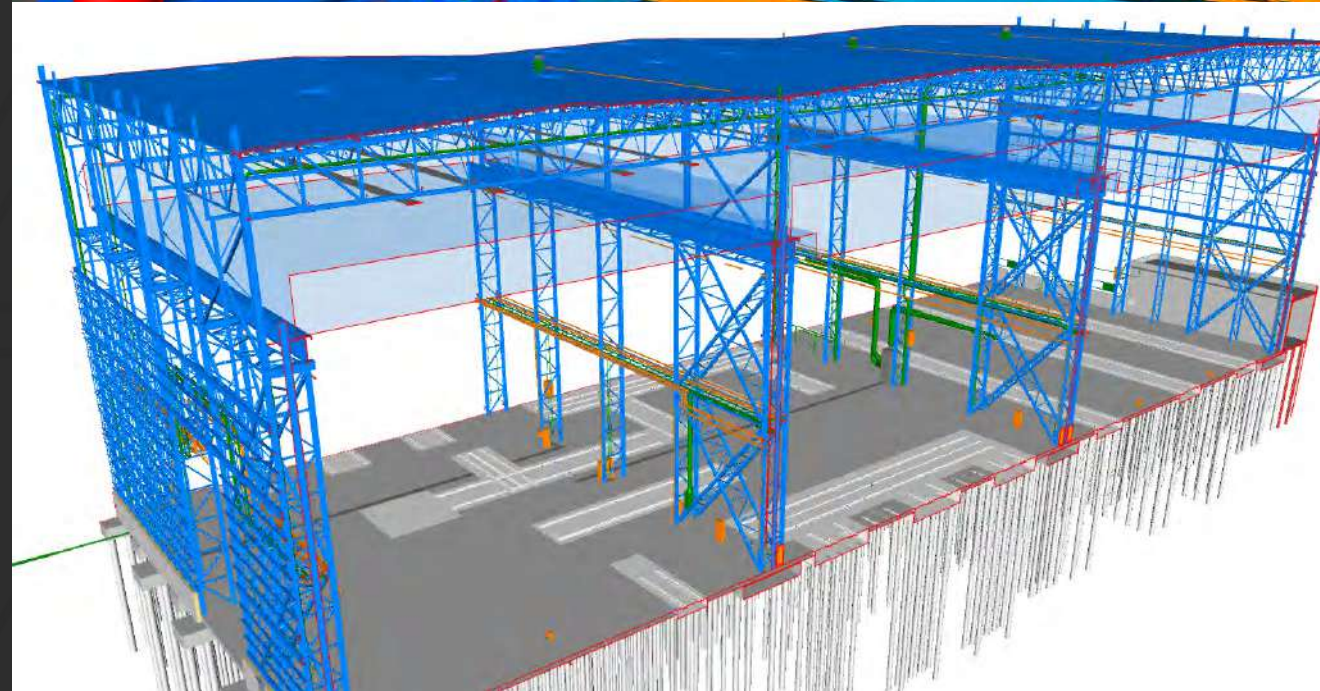
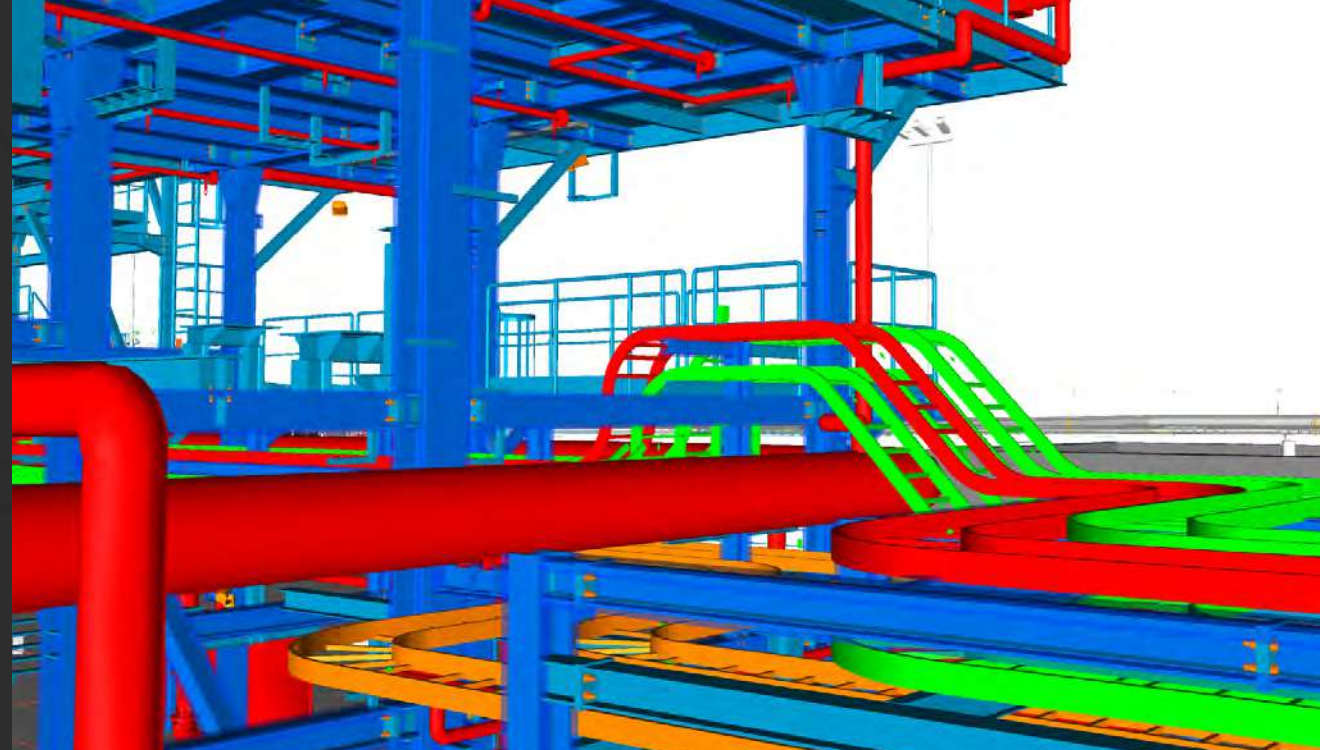
- MAJOR PORT AUTHORITIES
- INLAND WATERWAYS AUTHORITIES
- STATE MARITIME BOARDS
- SHIPYARDS
- INDIAN NAVY
- INDIAN COAST GUARD



# BIM (Building Information Modeling)

At PROJMORS we have extensive experience in using the BIM methodology in working on complex infrastructure projects requiring flawless coordination in terms of structure, architecture, MEP and technology.

We prepare multi-discipline models of cubature objects in all industries. Combined with a rich catalog of non-geometric information, they create a useful database for the implementation of construction works and management of the completed facility.





The background of the slide is an aerial photograph. The top half shows a power plant with several tall smokestacks and a large cooling tower emitting a plume of white steam. The bottom half shows a lush green golf course with winding paths and small ponds. The entire image is overlaid with several white, rounded geometric shapes (triangles and trapezoids) that frame the central text and divide the background into sections.

# **BPR ENERGY**

ASE GROUP



# BPR ENERGY

## New energy for heating and cogeneration

BPR ENERGY, formerly known as Camino Project, is one of the multi-sector companies belonging to BPR ASE GROUP, which provides comprehensive design studies

The company has undergone a transformation from a classic design office into a specialist entity implementing projects in the field of energy and heating, including the use of renewable energy sources.

**BPR ENERGY ASE GROUP**

### AREAS OF ACTIVITY

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Heating  
and cogeneration

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Conventional and nuclear  
energy

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Sanitary installations and  
industrial sewage systems



# Our locations

## GDAŃSK – OFFICE LOCATION

BPR ENERGY Sp z o.o.  
Narwicka 6, 80-557 Gdańsk, Poland

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## KRAKOW BRANCH

Green Office Center  
ul. Walerego Sławka 5  
30-633 Krakow, Poland

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## ZABRZE BRANCH

Wolności 94,  
41-800 Zabrze, Poland

BPR ENERGY ASE GROUP





# Examples of projects:

## 1. **HEAT RECOVERY FROM RAW SEWAGE - WARSAW**

Heat pump using untreated sewage as a heat source for the municipal heating network

## 2. **CONCEPT OF A CHEMICAL HEAT PUMP - PŁOCK**

Conceptual design of a chemical heat pump for industrial applications

## 3. **ZERO-EMISSION CEMENT PLANT - KUJAWY**

We are developing a transmission pipeline design with a pumping station and a complete solution for the transfer of liquefied CO<sub>2</sub>, enabling fast, safe and fully controlled loading of 40 wagons in less than 10 hours

## 4. **ORLEN PŁOCK**

Organic odour nuisance for retention reservoirs, author supervision

## 5. **ORLEN GUTKOWO**

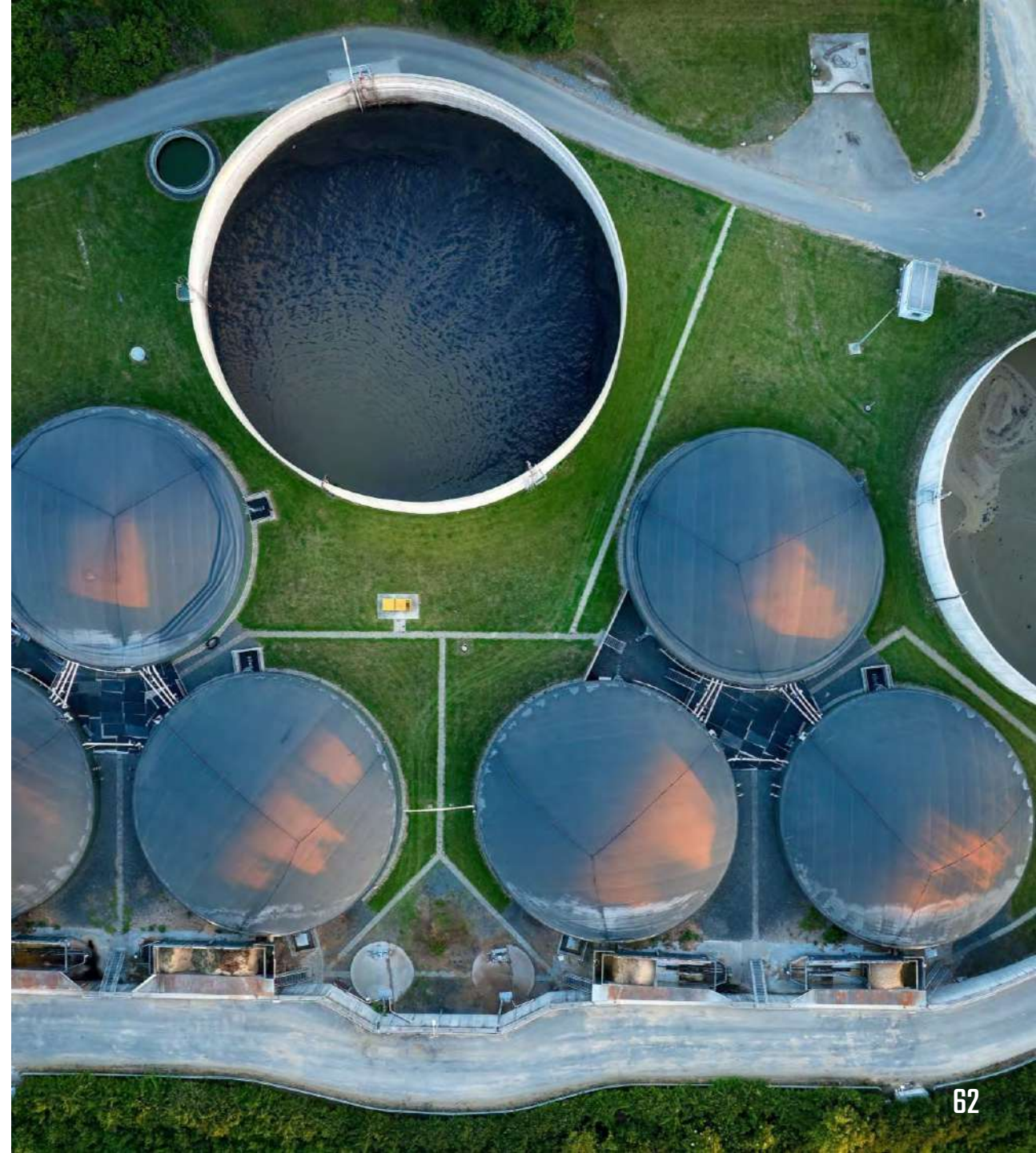
Detailed design for the modernisation of lighting in transshipment terminals, railway terminals and tank terminals. Technical consulting

## 6. **AZOTY - ZOŚKA - BIOGAS PLANT**

Technical and economic concept for the construction of a Thermal Treatment and Raw Material Recovery Plant. Cogeneration

## 7. **POWER PLANT MOCHOVCE**

2D and 3D design documentation for fire protection systems





**EKO-KONSULT**  
ASE GROUP



# EKO-KONSULT ASE GROUP

We are a consulting company providing services in the field of safety for industry and the environment.

We support the energy market - including offshore, Oil & Gas and renewable energy - as well as other industrial sectors: chemical, petrochemical, mining and food.





# SCOPE OF SERVICES

**ENVIRONMENTAL  
CONSULTING**  
Investments and procedures

**PROCESS SAFETY**  
Threat and risk analysis

**SEVESO**  
Preventing major accidents

**ENERGY OPTIMIZATION  
CONCEPTS**

**ATEX**  
Explosion-proof analyses

**FIRE PROTECTION**  
Fire protection analyses for  
plants and installations

**SIL**  
Functional safety

**SAFETY ACADEMY**  
Specialized training

**HYDROGEN ACADEMY**  
Hydrogen technologies



## Environmental protection in the investment process

- Procedures for obtaining environmental decisions
- Location analyses
- Environmental studies
- Environmental impact reports
- Project Information Cards (KIP)
- Public consultations
- Water audits

## EKO-KONSULT ASE GROUP: Sustainable Industry Transformation

EKO-KONSULT's new goals and activities are in line with the European Green Deal policy, which aims to achieve climate neutrality by 2050. The "green" transformation sets the directions for development, investment and the legal framework, creating both new opportunities and challenges.

EKO-KONSULT promotes a modern, conscious industry in which the implementation of business goals takes into account care for the environment and climate.

Using innovative solutions derived from military technologies, EKO-KONSULT focuses its activities on energy transformation - with particular emphasis on the hydrogen industry and renewable energy markets.

### **75% CO<sub>2</sub> emissions**

in the EU comes from the energy sector  
– that is why energy transformation is crucial.



## Environmental protection in the enterprise

- Integrated permit procedures
- Post-implementation analyses
- Ecological reviews
- Adjustment programs





# Fire Safety

## Safety in industry

- Fire safety analysis
- Development of fire scenarios
- Determination of fire protection conditions
- Development of fire safety instructions
- Coordination of the project in the field of fire safety

# Explosion Safety

## Explosion protection

- Ignition Hazard Assessment for Machines
- Selection of Explosion Protection Systems
- Static Electricity Protection Instructions
- ATEX Audit
- Operation Instructions for Electrical and Non-Electrical Equipment in Ex Zones
- Explosion Hazard Assessment
- Classification of Explosion Hazard Zones
- Explosion Risk Analysis
- Explosion Protection Document
- Advice on ATEX device certification







# Process Safety

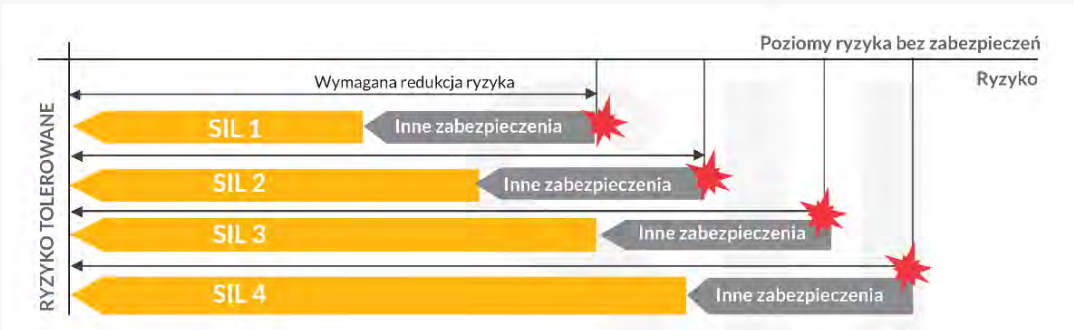
## Threat and risk analysis

- PHA: Preliminary Hazard Analysis
- HAZID: Hazard Identification
- HAZOP: Hazard and Operability Analysis
- LOPA: Layered Protection Analysis
- FTA: Fault Tree Analysis
- RBD: Reliability Block Analysis
- FTA: Fault Tree Analysis
- FMEA/FMECA: Failure Mode, Effects and Critical Failure Analysis

# Functional Safety

## Functional Safety Management

- Supervision over the implementation of all stages of the safety life cycle according to the requirements of PN-EN 61511:2017
- Determination and verification of SIL levels
- Specification of SRS safety requirements for the SIS system
- Audits of process and functional safety







# SECURITY ACADEMY

## Certified Training

- Explosion safety
- Process safety
- Fire safety
- Functional safety
- Environmental protection

**IECEx** recommends the ASE GROUP Safety Academy, awarding it the title of **IECEx Recognised Training Provider**. The international verification body recognises that during the training at the ASE GROUP Safety Academy, the participant will be provided with knowledge in the scope necessary to obtain **the IECEx Certificate of Personnel Competence**.

**17 000** trained participants

**20** types of training

CERTIFICATION  
QUALITY

# Hydrogen Academy Training

The specialist training cycle begins with an introduction to hydrogen technologies at a **basic level**.

The next stage – **advanced** – discusses general safety principles for hydrogen installations.

**At expert levels**, detailed technical and technological solutions are discussed, e.g. selection and installation of explosion-proof devices in hydrogen gas atmospheres.





# Selected projects

For industry and the environment

**300** completed technical expertise

**600** environmental impact reports prepared

EKO-KONSULT ASE GROUP

PGE GiEK Dolna Odra Power Plant:

- inventory of devices
- implementation of the system

Number of devices: 4.000



Source: Wikipedia

PGE GiEK Rybnik Power Plant:

- inventory of devices
- implementation of the system

Number of devices: 5.000



PGE Heat Energy:

- inventory of devices
- implementation and maintenance of the system
- installations: coal feeding, biomass, fire protection, H2
- bidirectional data exchange with SAP

Number of devices: 15.000



## Reference

- Environmental Impact Assessment Report for the project “Construction of a waterway connecting the Vistula Lagoon with the Gulf of Gdańsk”
- Works related to the location of the **FSRU** in the Gulf of Gdansk for the gas system, **2021-2022**
- HAZOP analysis for the project "modernization of the leakage control system of electrical connections of LNG pumps,, **PLNG S.A., 2019**”
- **PGE GiEK S.A. Branch Zespół Elektrowni Dolna Odra** - development of an explosion protection document for the coal feeding installation, **2020**
- Comprehensive service in the field of explosion safety at **IKEA** plants in Poland, **2020-2023**



# Environmental documentation

## for offshore wind farms

### **Report on the environmental impact of the Baltica Offshore Wind Farm**

Client: MEWO S.A., Maritime  
Institute in Gdańsk

Date: 08.2016 – 11.2017

Investor: GK PGE

Stage: 2020 Environmental decision

### **Report on the environmental impact of the Baltic Power Offshore Wind Farm**

Client: MEWO S.A.,  
Date: 03.2020 – present

Investor: PKN ORLEN

Stage: In progress

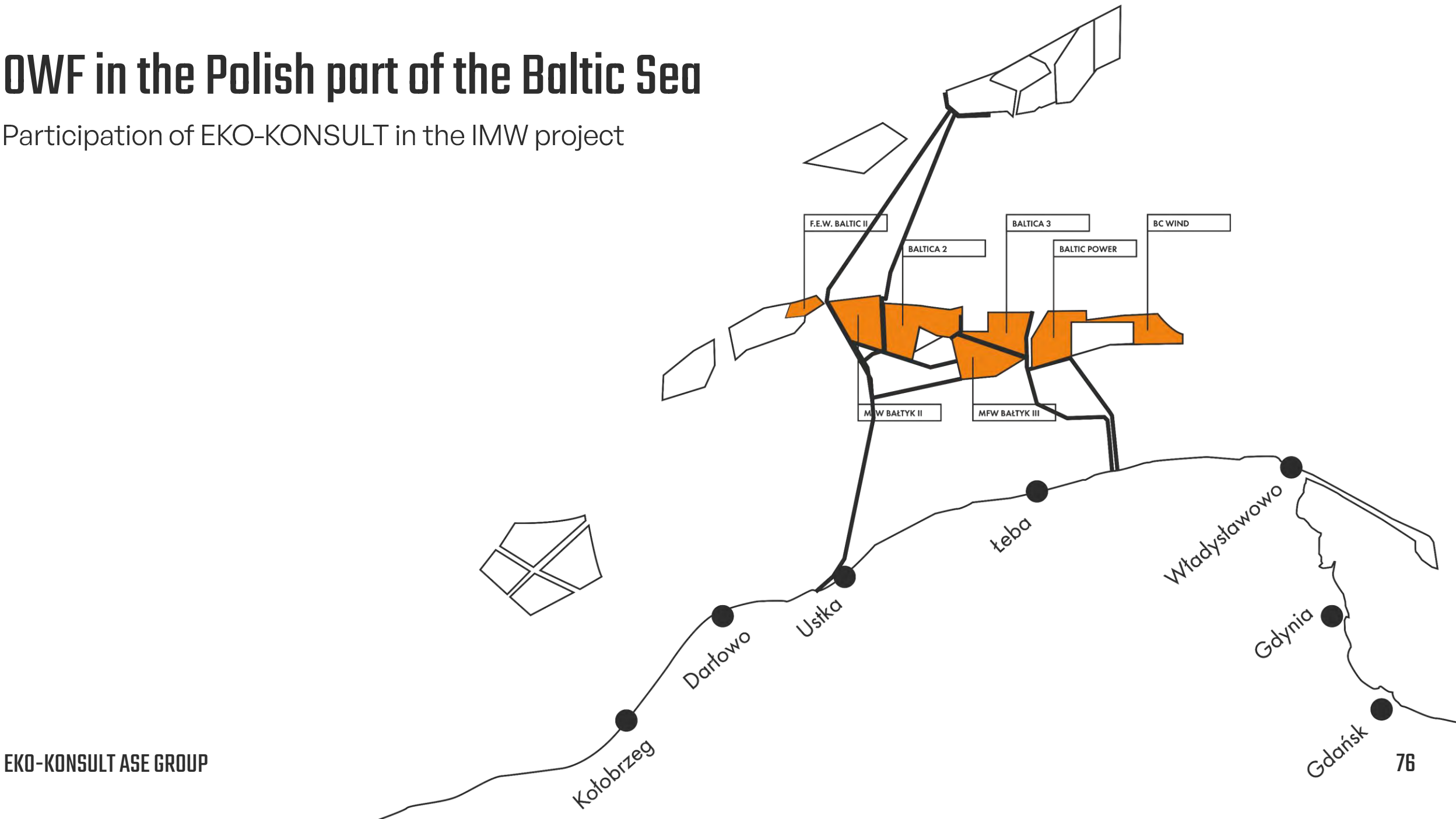
### **Analysis of decisions on environmental conditions issued for the Bałtyk II and Bałtyk III offshore wind farms and for the electricity transmission infrastructure**

Client: CDM Smith

Date: 04/2020

# OWF in the Polish part of the Baltic Sea

Participation of EKO-KONSULT in the IMW project





The background is a photograph of an industrial facility, possibly a refinery or chemical plant, at night. It features a complex network of pipes, metal structures, and storage tanks, illuminated by bright lights. A worker wearing a hard hat and safety gear is visible in the lower-left foreground, looking towards the equipment. Overlaid on the left side of the image is a large, white, rounded diamond shape. Inside this diamond, the company name 'ASE ATEX' is written in a bold, sans-serif font, with 'ASE' in black and 'ATEX' in orange. Below this, the words 'ASE GROUP' are written in a smaller, black, sans-serif font.

**ASE ATEX**  
ASE GROUP





# ASE ATEX ASE GROUP

We provide comprehensive solutions of safe technologies for industry. We specialize in implementations and integrated solutions at the highest world level based on our own know-how and products of renowned suppliers.



# Industrial systems integrator

Products and solutions		IT systems for industry	Services	Service
Electrical devices in EX version	Fire detection and extinguishing	Inspector-ex	Monitoring VOC, H2, N	Start-ups and commissioning of installations
Electric heating systems	Tank metering	Inspector-svc	Legalization of tanks	
Explosion protection	Measuring instruments	Inspector-ldar	Installation inventory	Warranty and post- warranty inspections
Gas and flame detection	Technological installations and devices	Inspector-fire protection	Audits of expertise	
Leak and emission detection		Inet	Training webinars	Permanent service contracts
			Automation	

# Products and solutions

Explosion-proof electrical devices



Electric heating systems



Measuring instruments  
(including for tanks)



Stationary gas leak detection  
(including hydrogen)



Portable gas detectors



Explosion protection



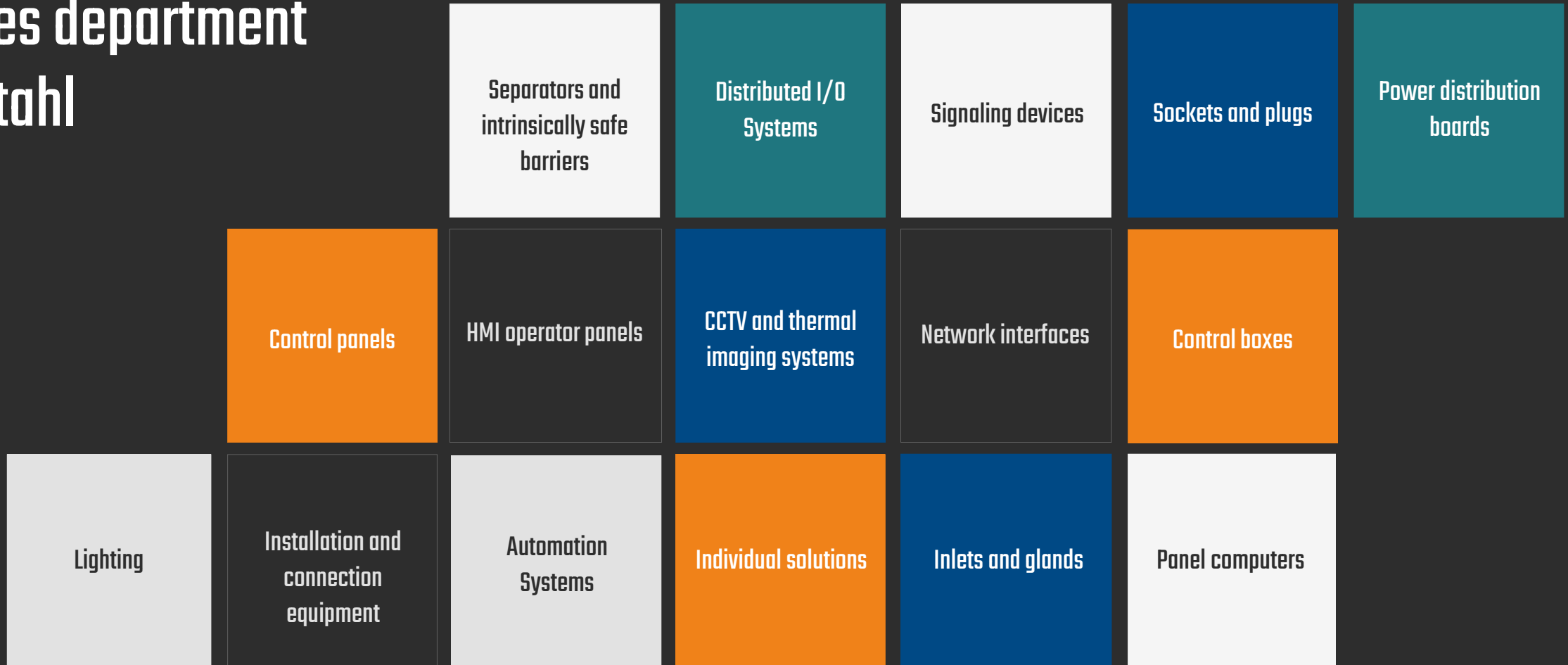
Fiber optic temperature  
detection



Service



# Sales department R.Stahl



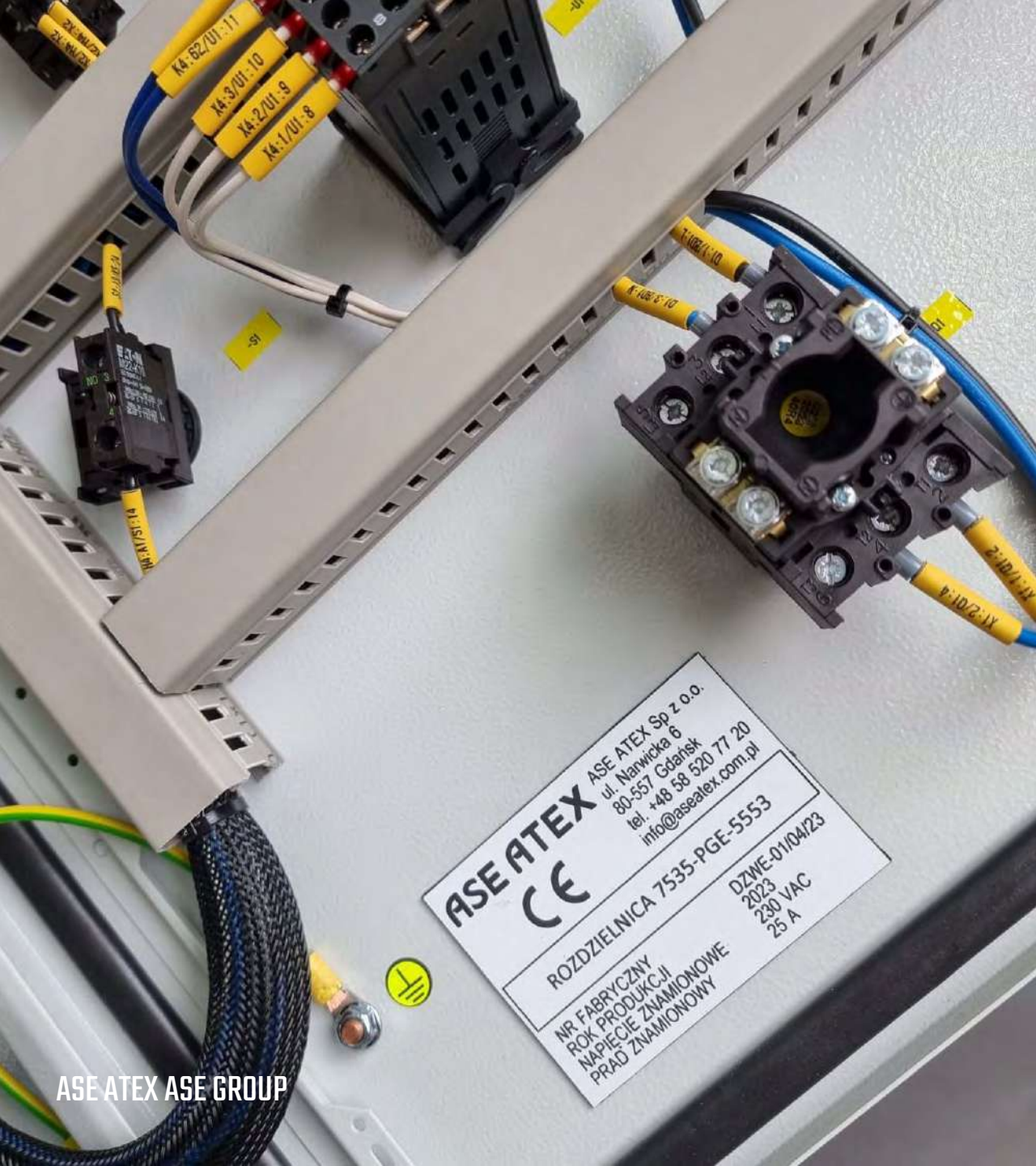
# Electric heating systems

## Products and solutions

- Heating cables with accessories
- Temperature control and monitoring systems
- Industrial heaters
- Industrial electric heaters
- Process heating
- Cabinets, containers and protective housings for I&C







# Fire detection and extinguishing

## Products and solutions

- Fire alarm systems
- Water and foam installations
- Gas extinguishing
- Spark detection and extinguishing
- Ventilation and smoke removal installations

**ASE ATEX**  
CE

ASE ATEX Sp. z o.o.  
ul. Narwicka 6  
80-557 Gdańsk  
tel. +48 58 520 77 20  
info@aseatex.com.pl

ROZDZIELNICA 7535-PGE-5553

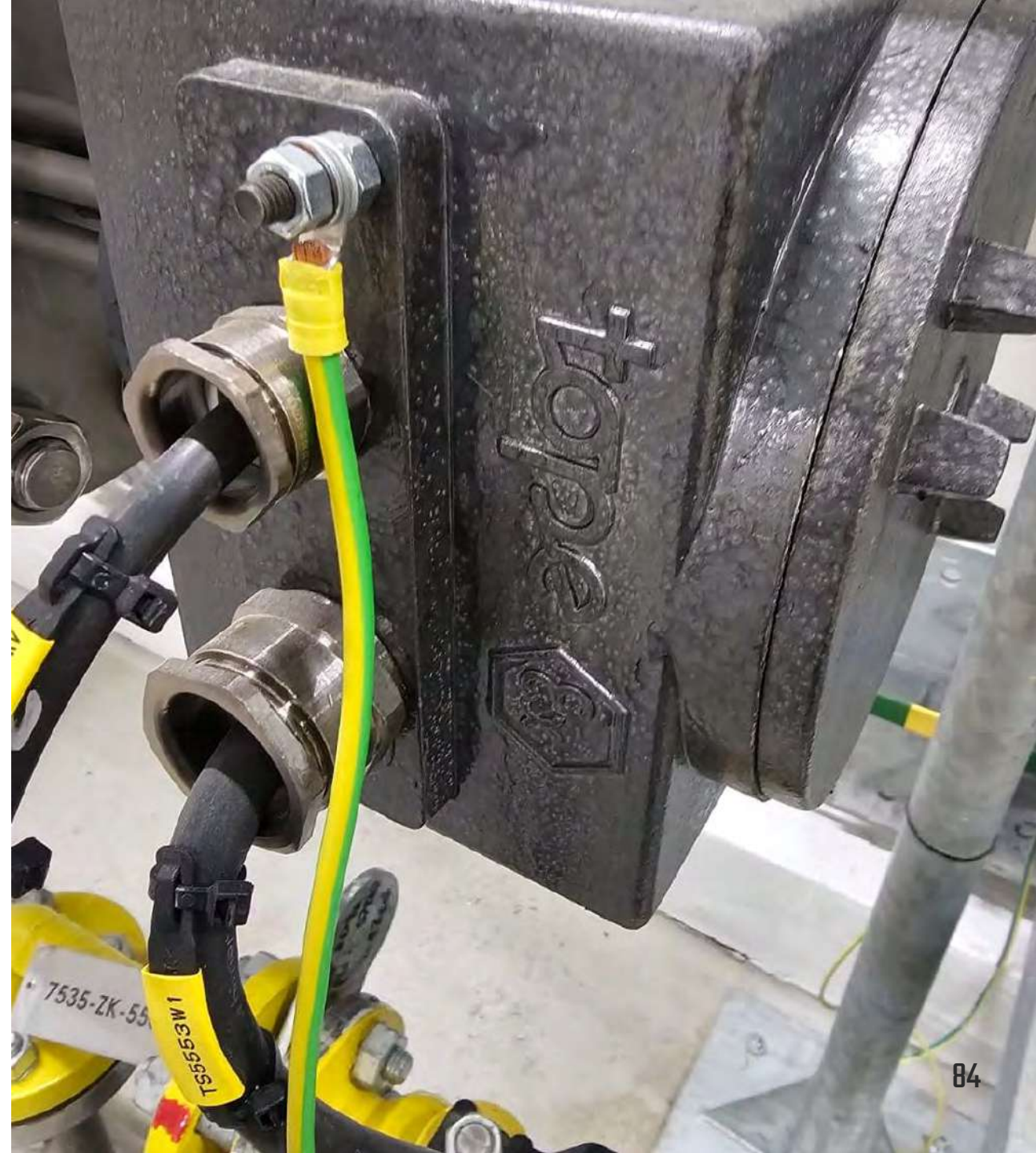
NR FABRYCZNY  
ROK PRODUKCJI  
NAPIĘCIE ZNAMIONOWE  
PRĄD ZNAMIONOWY

DZWE-01/04/23  
2023  
230 VAC  
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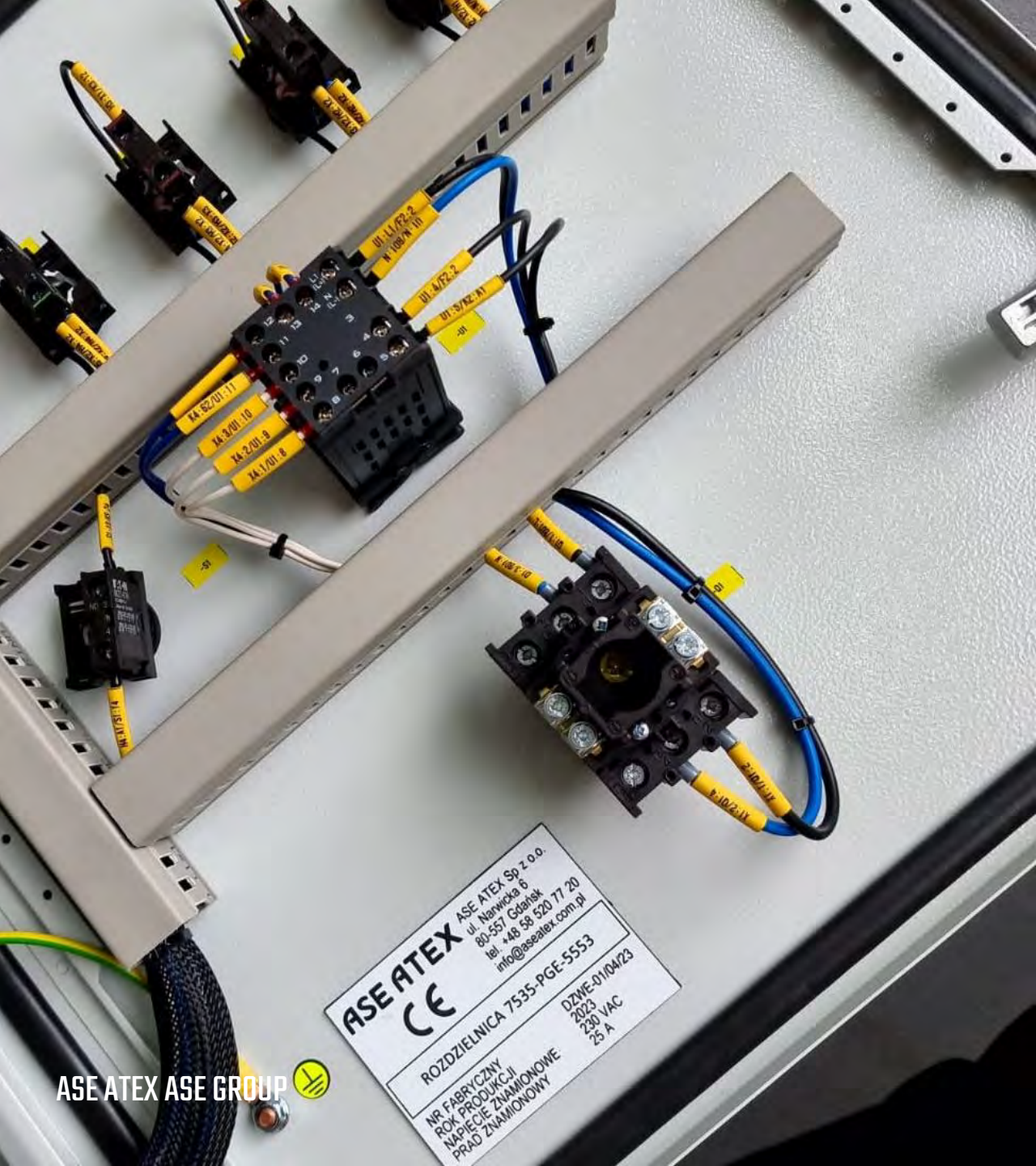
# Gas and flame detection

## Products and solutions

- Gas detectors
- Flame detectors
- Detection centers
- Signaling devices
- Portable detectors







# Tank metering

## Products and solutions

- Tank metering
- Level measuring devices
- Overflow protection
- Leak detection
- Sampling systems
- Surge protection







## Small FTE

Selected projects

Water fire extinguishing and sprinkler  
system for the new block of the PGE Turów  
Power Plant

Over

**9000 m**  
pipelines

Stand

**SVDS**

Above

**500**  
steel



# Small FTE

Selected projects

## Comprehensive fire protection solutions at the Benda-Lutz aluminum powder plant

Fire detection  
and alarm systems

Argon gas extinguishing system

Gas Detection Systems

Suction gas detection systems  
for monitoring oxygen levels





## Small FTE

Selected projects

### Modernization of the fire protection system at the methanol terminal in Szczecin:

- Execution of the executive project
- Relocation and launch of water and foam plots
- Delivery of a water and foam plot control system
- Modernization and transfer of the existing fire pumping station
- Delivery, assembly and launch of the CCTV system of the quay and the operation of monitors based on fire detection cameras



# Inspector-Ex<sup>®</sup>

## Passporting and Ex device control system

Inspector-Ex<sup>®</sup> is a system supporting the operation of devices in explosion-hazardous areas.

It is a powerful and useful tool for maintenance services and those responsible for the operation of electrical devices in plants with explosion-hazardous areas.





## Functionality:

- Ensures reliable verification of the technical condition of devices and installations,
- Supports maintenance from the safety perspective, e.g. of critical devices,
- Organizes and facilitates access to technical documentation,
- Facilitates inventory of devices,
- Stores photographic documentation,
- Generates reports in electronic form.





***elmech***



# ELMECH-ASE

## We Power the Future

We design and manufacture electronics and power electronics for industry, military, railways, energy and the marine sector. We specialize in guaranteed power supply systems, improving energy quality, energy storage and conversion, and battery management.

Our solutions are based on proprietary technologies, tailored to specific customer needs. We focus on precise diagnostics, innovation and efficiency. We support sustainable development by reducing the use of fossil fuels and the carbon footprint.

**30 years**  
experience and continuous  
operation

---

**60% less CO<sub>2</sub>**  
green technology

---

**Innovative designs**  
experience in turnkey  
projects

---

**Polish production**  
with comprehensive support  
for foreign investors



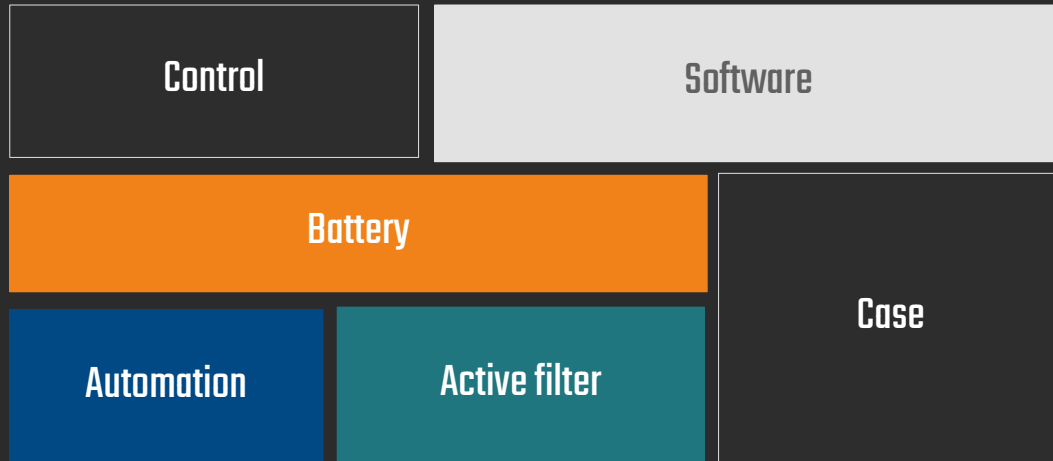


# ENER GATE

Characteristic :

- designed by ELMECH Engineers
- produced in our production plant in Pruszcz Gdański
- adapted to the needs and requirements of the Customer:

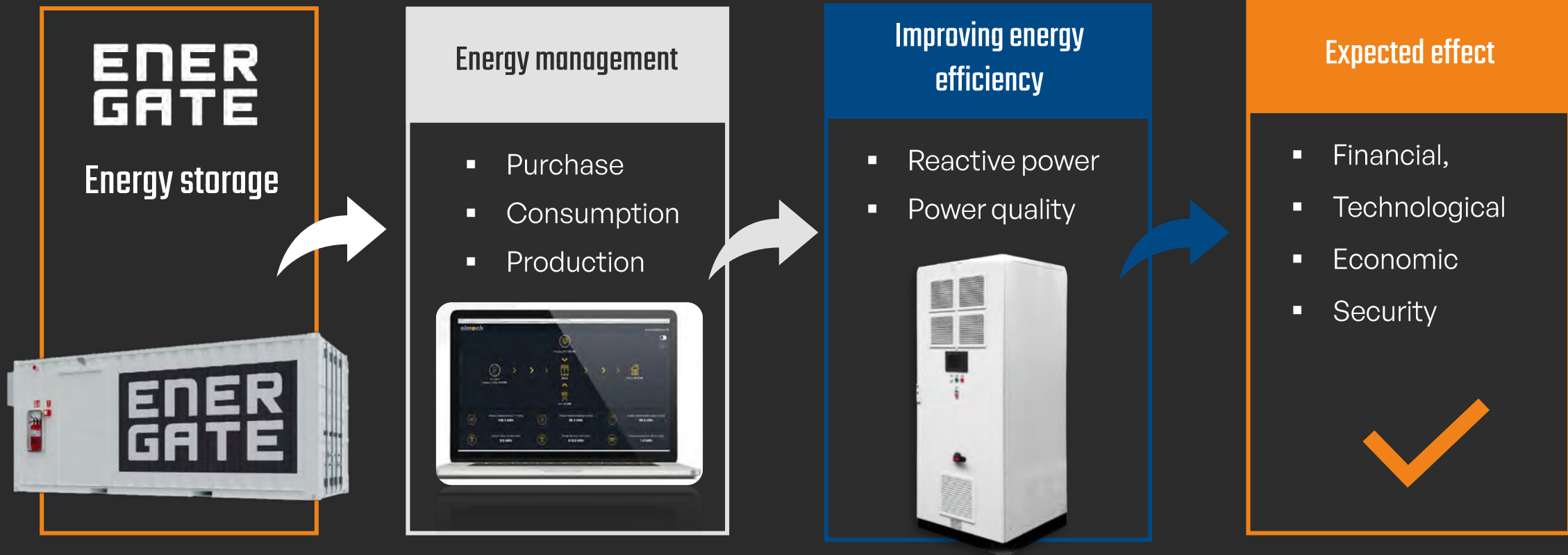
## Basic elements:



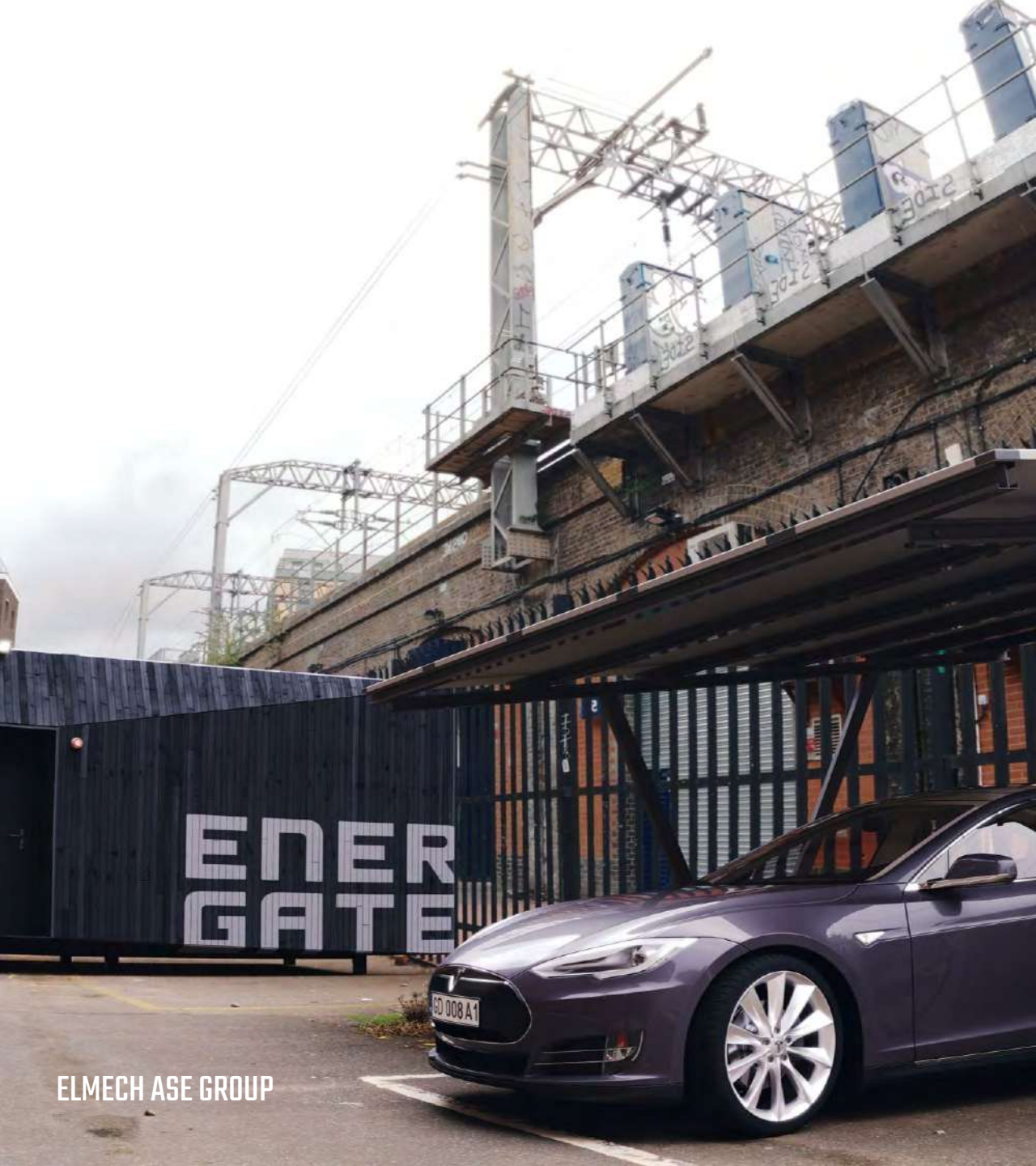
ELMECH ASE GROUP



# Energy management process







## Benefits of using energy storage:

- Reduction of energy purchase costs
- Reduction of distribution fees
- Increased consumption of free energy from photovoltaics
- Reduction of electric car charging costs
- No exceedance of ordered power
- Elimination of reactive power costs - active filter

Benefits step by step  
For example, 30% lower electricity costs



**CASE STUDY**  
**ENER**  
**GATE**

Factory in Pruszcz  
Gdański

ELMECH ASE GROUP





# CASE STUDY ENERGATE

ENERGATE on the ASE  
GROUP campus in Gdańsk

ELMECH ASE GROUP

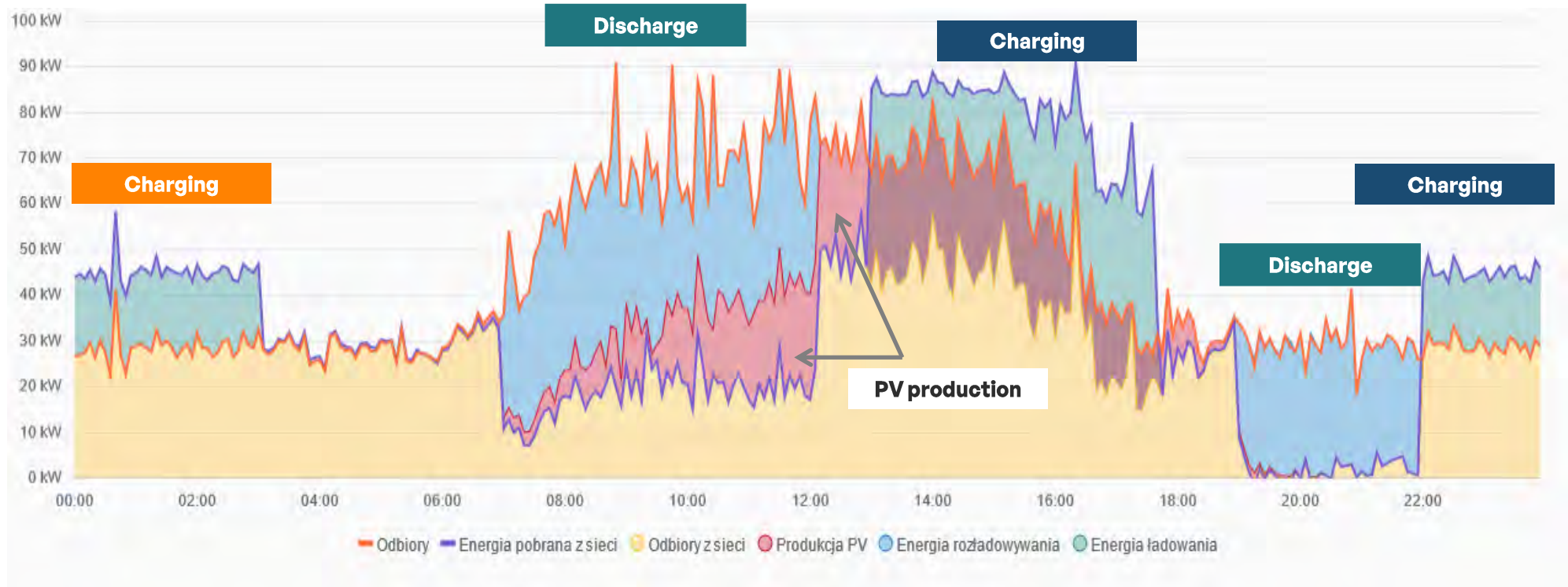


## CASE STUDY

### ENERGATE on the ASE GROUP campus in Gdańsk

**Time shifting** is a cost optimization that involves purchasing energy when it is cheaper and consuming it when it is most expensive.

Energy purchase  
management





# CASE STUDY ENERGATE

ENERGATE in Baukrane

ELMECH ASE GROUP



# ENERGATE in Baukrane

Managing temporary electricity demand

Peak shaving – smoothing out power demand.  
We don't draw from the grid, but from energy storage.

Possibility of generating savings by reducing the ordered power.

A penalty is imposed for failure to adhere to the power allocation.  
Penalties can reach several thousand per month.

## CASE STUDY ENERGATE

13:35

Odbiory: 137,5 kW

Energia pobrana z sieci: 63,0 kW

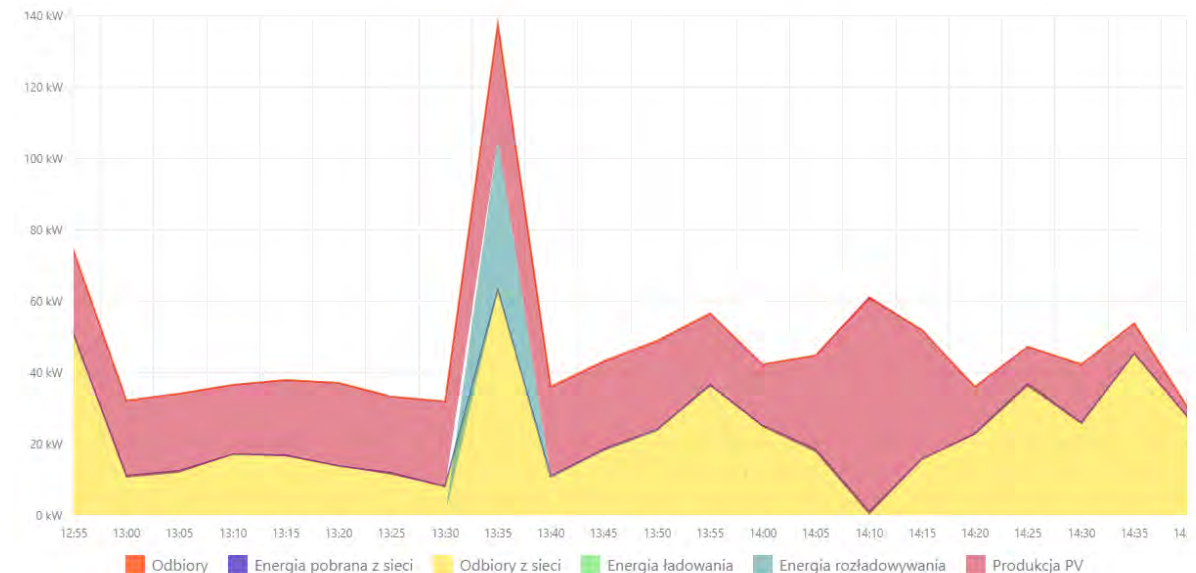
Odbiory z sieci: 63,0 kW

Energia ładowania: 0,0 kW

Energia rozładowywania: 42,1 kW

Produkcja PV: 32,4 kW

Działanie systemu w ciągu jednego dnia





**CASE STUDY**  
**ENERGATE**

Paint production plant

ELMECH ASE GROUP





## CASE STUDY

# ENERGATE

### Paint production plant

#### Energy storage:

- Power 500 kW
- Capacity 450 kWh
- LiFePo4 batteries

#### Photovoltaic installation:

- Power 350 kWp

#### Energy management:

- Uninterruptible power supply
- Electrical energy storage
- Power quality improvement
- Reactive energy compensation





## CASE STUDY

# ENERGATE

### Photovoltaic farm

#### Energy storage:

- Power 11.5 MW
- Capacity 49.45 MWh
- LiFePo4 batteries

#### Photovoltaic installation:

- Power 145 MWp

#### Energy management:

- Avoiding negative sales prices
- Auto consumption
- Capacity market
- Full capacity utilization



**CASE STUDY**  
**ENER**  
**GATE**

Photovoltaic farm

ELMECH ASE GROUP





# **CASE STUDY** **ENERGATE**

Ice Sports Hall

ELMECH ASE GROUP





**CASE STUDY**  
**ENER**  
**GATE**

Ice Arena  
- Tomaszów Mazowiecki

ELMECH ASE GROUP





**CASE STUDY**  
**ENER  
GATE**

Office and utility building  
with chargers and PV

ELMECH ASE GROUP





**CASE STUDY**  
**ENERGATE**

Realization for Teknos

ELMECH ASE GROUP





# CASE STUDY ENERGATE

ENERGATE built  
for Rumia Invest

ELMECH ASE GROUP





# **CASE STUDY** **ENERGATE**

XILLAR charging system for a  
military unit

ELMECH ASE GROUP





# Active filters



**SQUADRON**  
ASE GROUP





# SQUADRON ASE GROUP

We specialize in providing safe, comprehensive products and services in the field of unmanned aviation as well as simulators and trainers.

SQUADRON ASE GROUP





## Areas of activity:

Software production  
for military needs

Software production

Games and  
simulations

Applications, e.g. for managing  
Elmech energy storage

Drones  
and anti-drone systems

Offshore Wind Farm Simulator



# SQUADRON:

- Unmanned aviation experts,
- IT experts,
- Certified instructors and pilots - unmanned aviation operators with military and civilian experience,
- FMV (Full Motion Video) image analysis specialists
- Specialists in geodesy and cartography.

SQUADRON ASE GROUP







# ASE OFFSHORE

Service integrator  
for **OFFSHORE WIND ENERGY**

At ASE Offshore, we combine the potential of the most experienced Polish design, advisory and consulting companies specializing in services for offshore wind farms. We originate from ASE GROUP and SMDI Advisory Group.

ASE OFFSHORE ASE GROUP





# ASE OFFSHORE

## MISSION

We create and implement best practices in effective cooperation between the investor, suppliers and stakeholders.

We jointly implement projects that modernize the energy sector in accordance with the ideas of sustainable development.



# ASE OFFSHORE Services:

We provide **the highest quality** consulting services for the offshore energy sector, based on knowledge, cooperation and many years of practice.



Strategic consulting



Permissions



Research and analysis



Social communication



Investor supervision



Project management



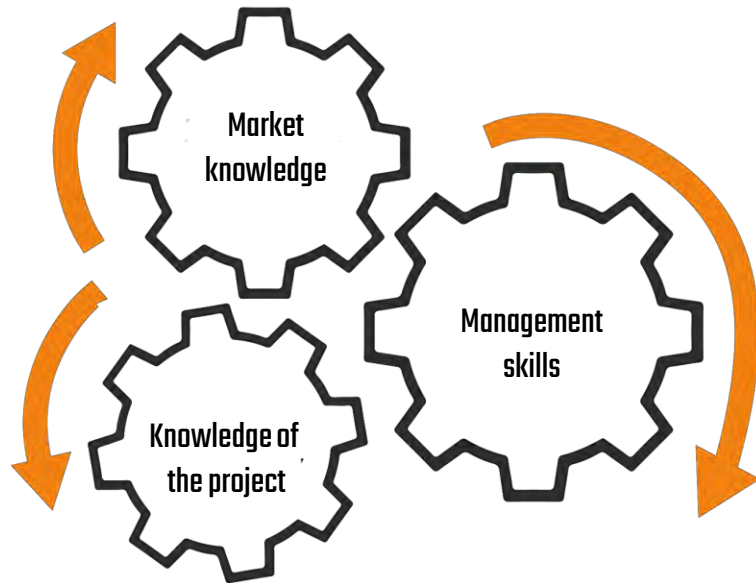
Projects



Collections

# ASE OFFSHORE

Integrator and Coordinator









# ASE STUDIO

## Harmonious integration of construction with nature

A division of the BPR ASE GROUP company.

An interdisciplinary team of architects, interior designers, artists, constructors and engineers.



### Collaboration:

From the initial discussion about the idea to the design and supervision of its implementation throughout Poland. Specialization in detailed visualizations of interiors and buildings.

ASE STUDIO





# ASE STUDIO

## Our mission

We design buildings in accordance with ecological standards, integrating with renewable energy sources.

We always take into account the local environment in which our projects will be embedded. We choose natural materials.

We base our philosophy on biophilic design, i.e. the bond that man feels with nature through architecture.





**THANK YOU FOR YOUR ATTENTION**

**ASE ATEX**  
ASE GROUP

**BPR**  
ASE GROUP

**BPR ENERGY**  
ASE GROUP

**EKO-KONSULT**  
ASE GROUP

**PROJMORS**  
ASE GROUP

**SQUADRON**  
ASE GROUP